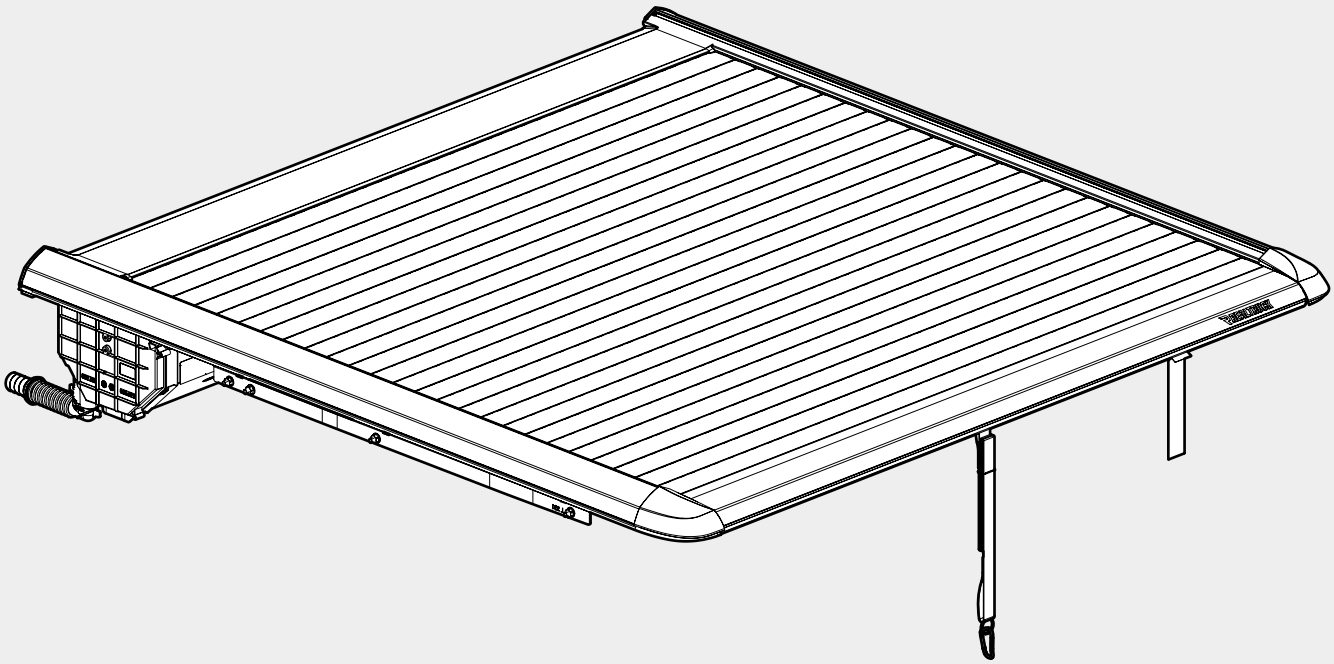
REALTRUCK



REALTRUCK® MRC-2000

Installation manual for

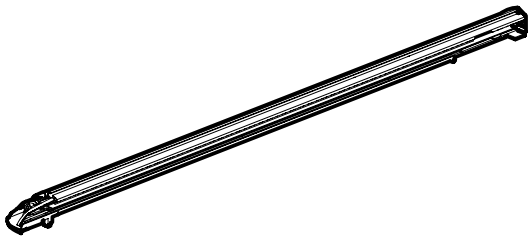
Toyota Hilux | 2025 - TD

© 2026 RealTruck / Print format: A5 Booklet

Issue 01 / 06/05-2026 / 881 106

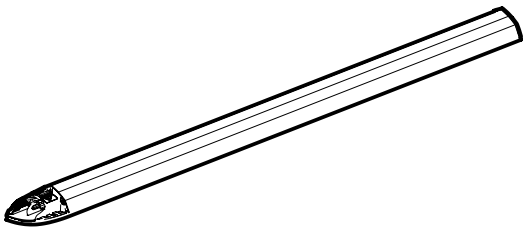
Parts

A



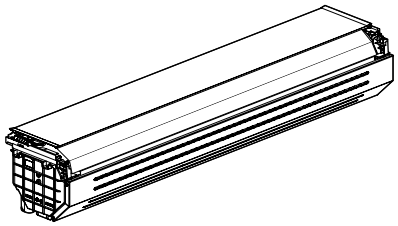
LEFT x 1

B



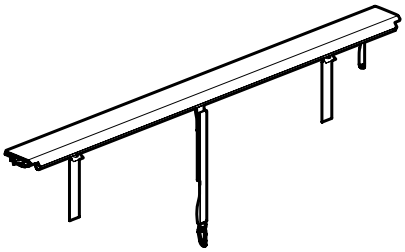
RIGHT x 1

C



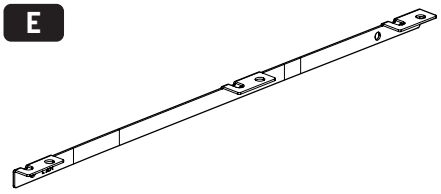
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D



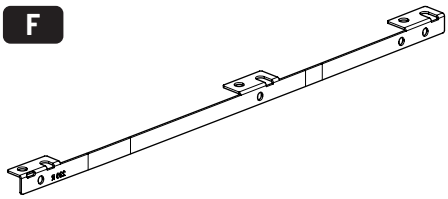
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E



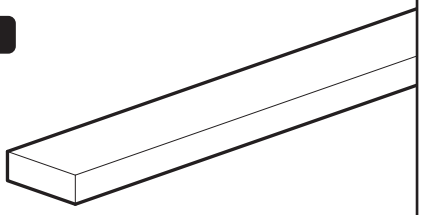
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F



RIGHT x 1

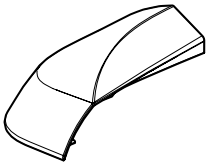
G



25x12x1700mm x 1

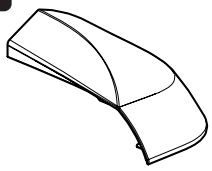
Kit

H



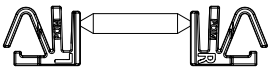
LEFT x 1

I



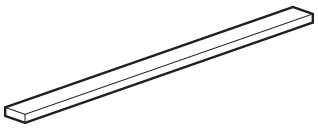
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J



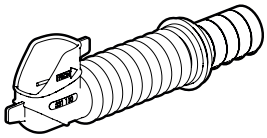
x 1

K



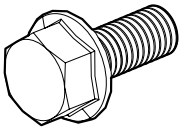
3x8x115mm x 2

L



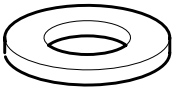
x 2

M



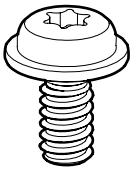
M8x20 x 12

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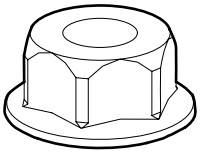
M8 x 6

O



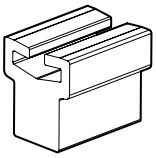
M6x16 x 4

P



M8 x 6

Q



M6 x 4

Kit



x 1

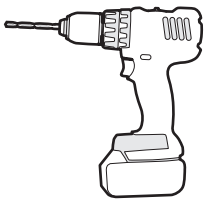


x 1



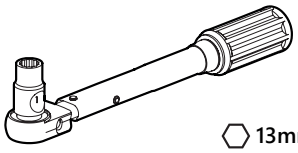
x 1

Tools needed



Ø3,5MM

1 - 25 Nm

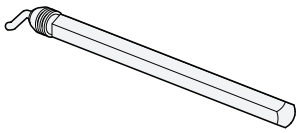


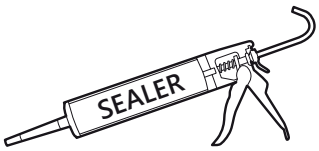
13mm

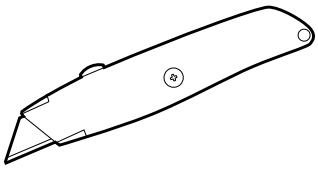
T30

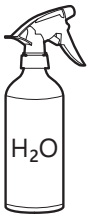


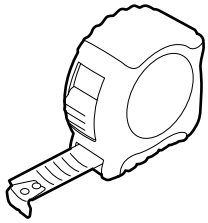
Rust protection
Rostschutzmittel
Anti-rouille
Anti roest

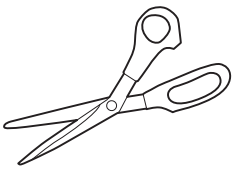


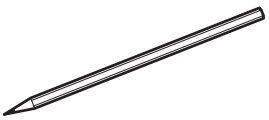


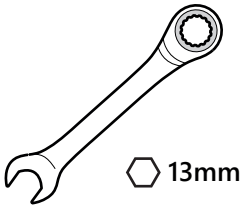












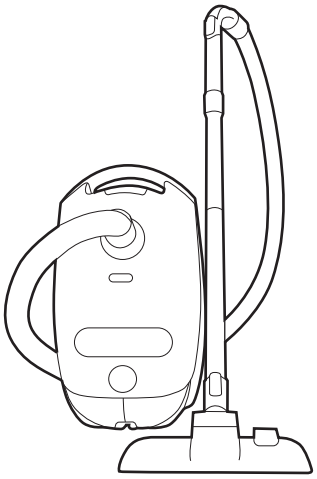
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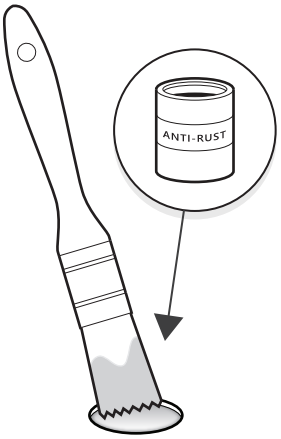


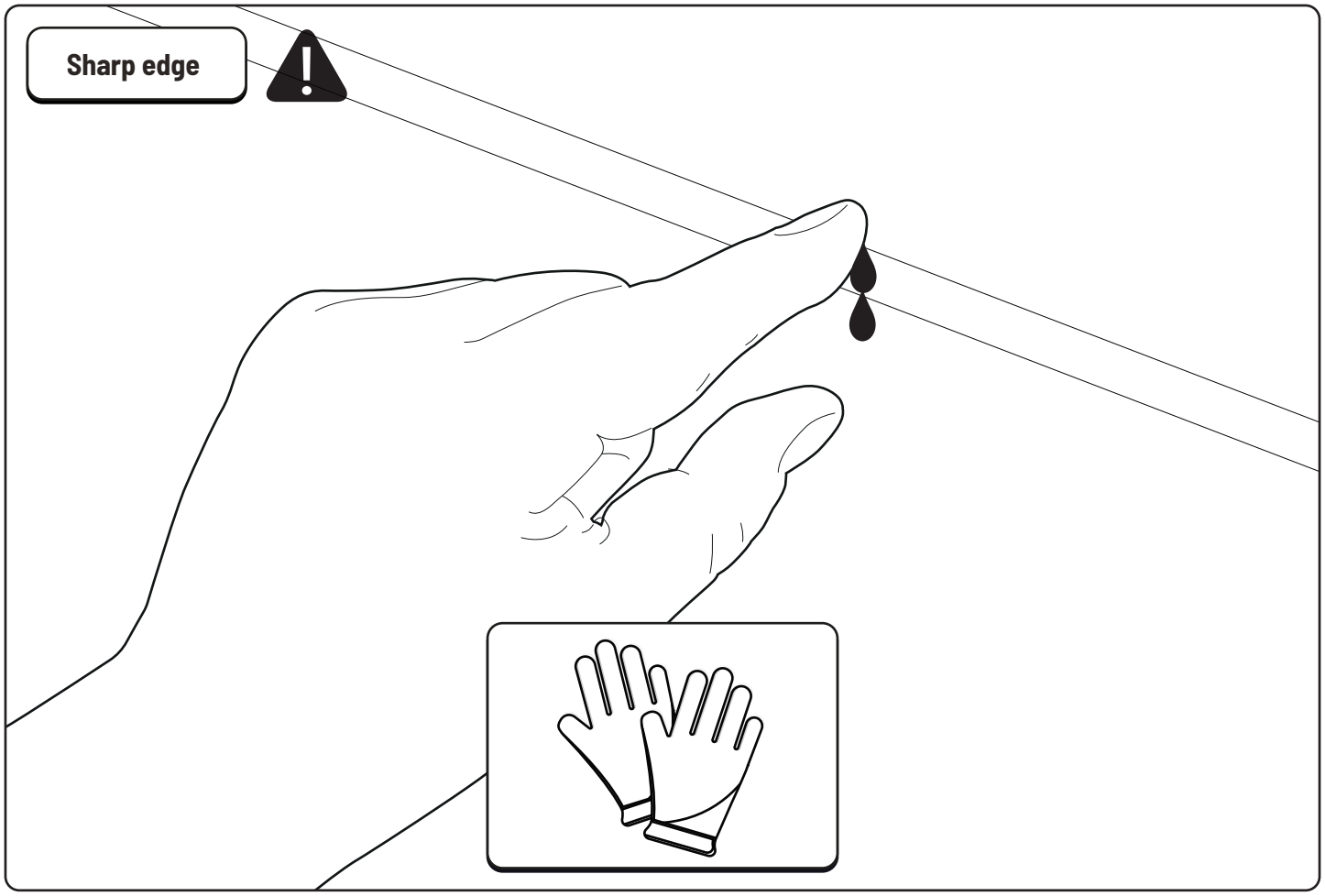
Applying rust protection

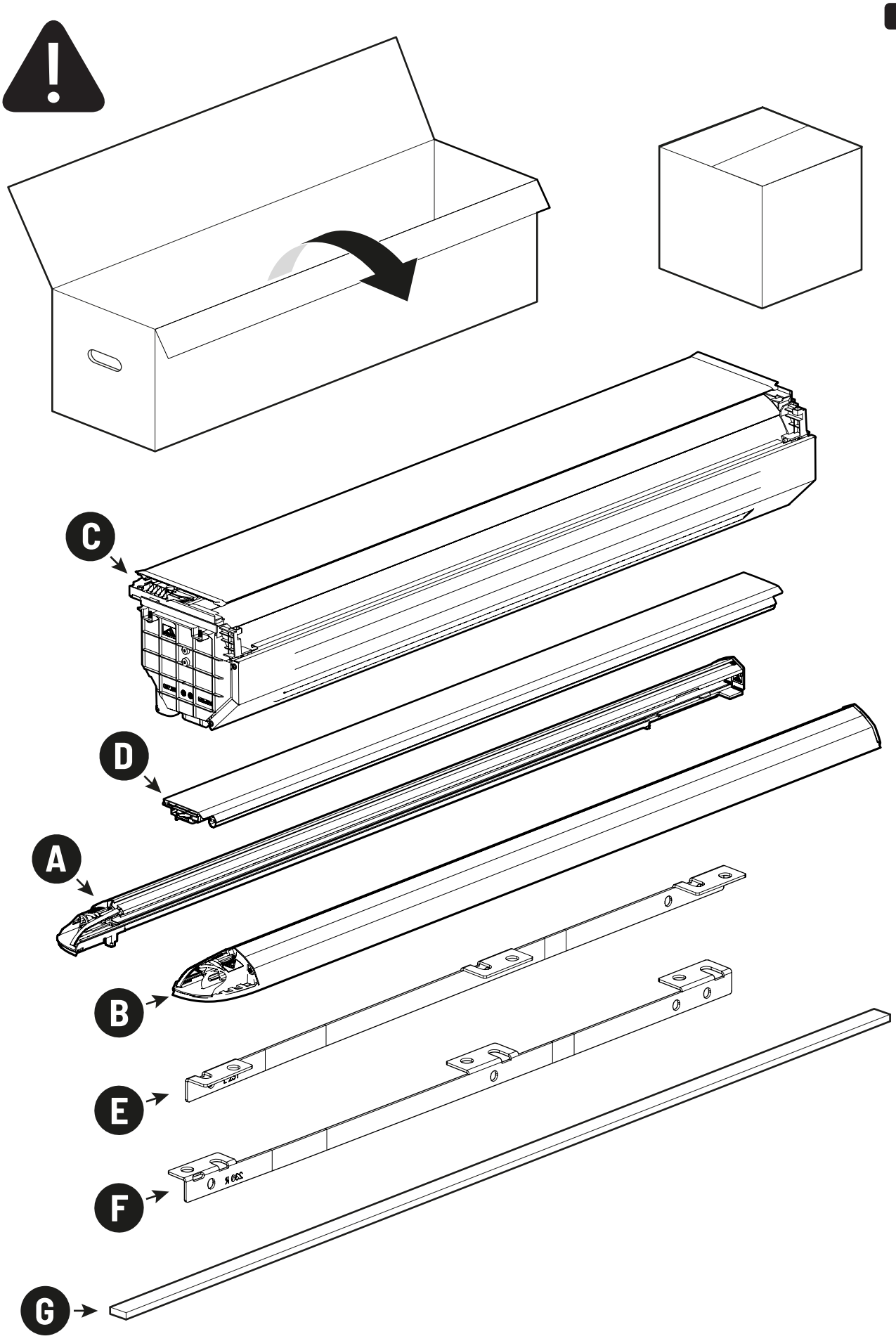


Ø32MM



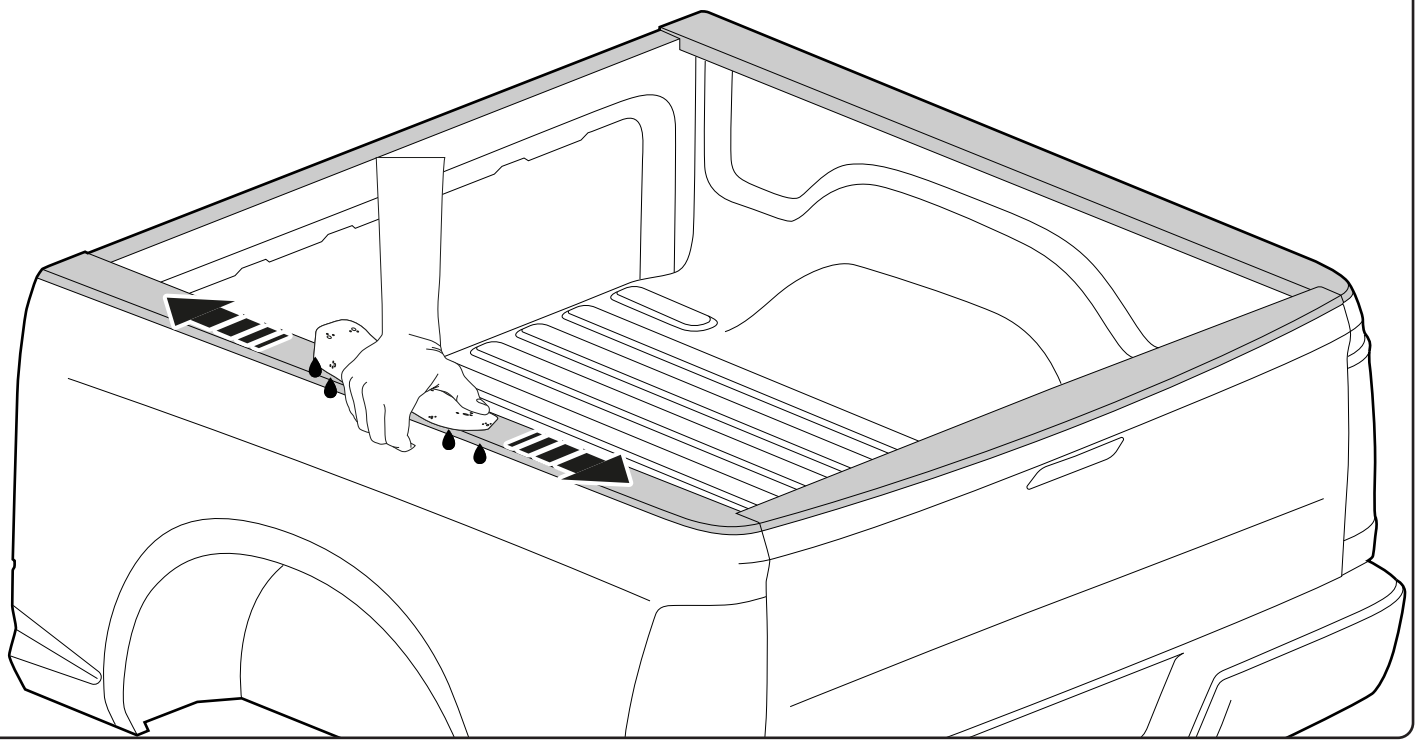



Sharp edge

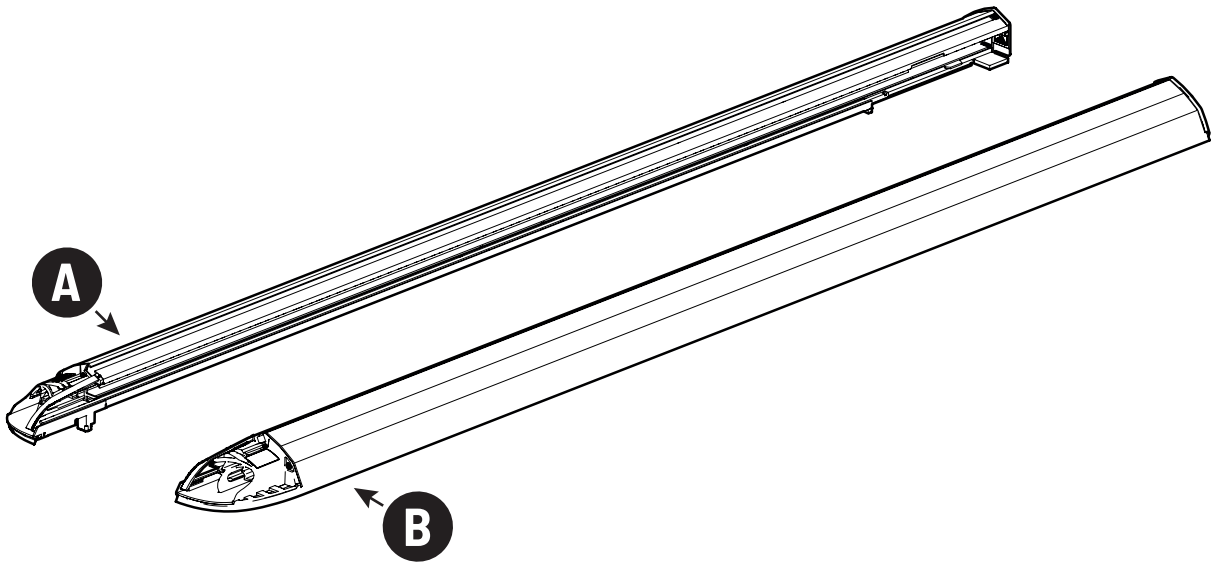

C
D
A
B
E
F
G

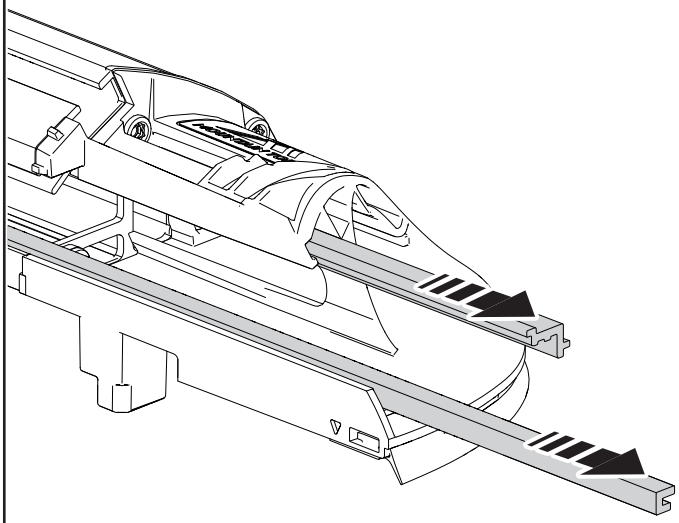
Water & sponge

2

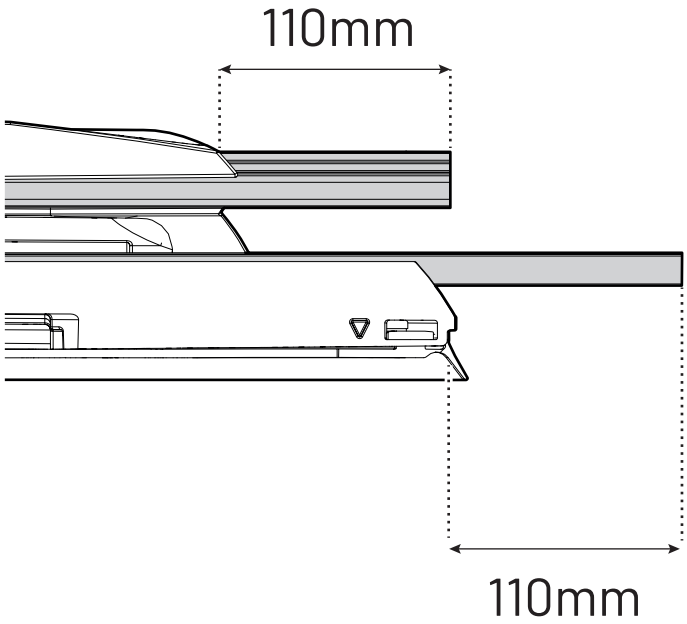


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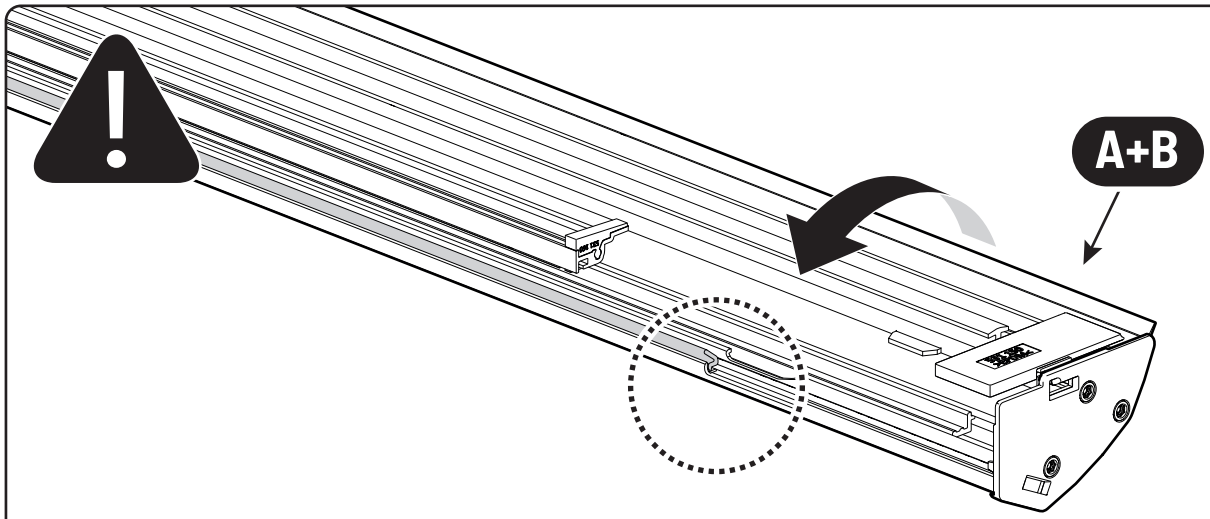


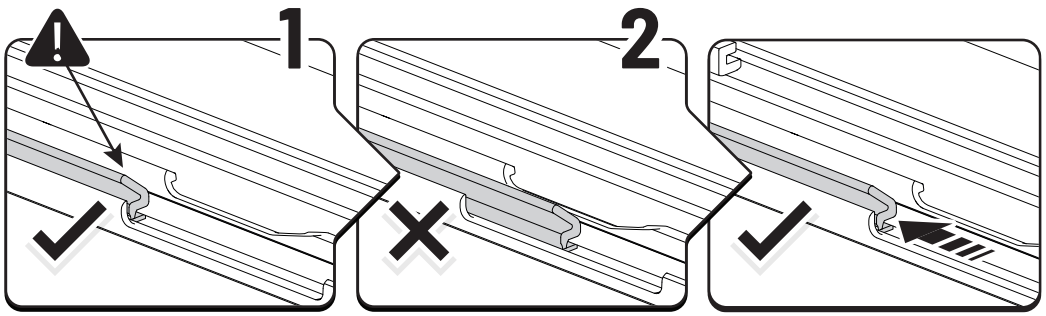


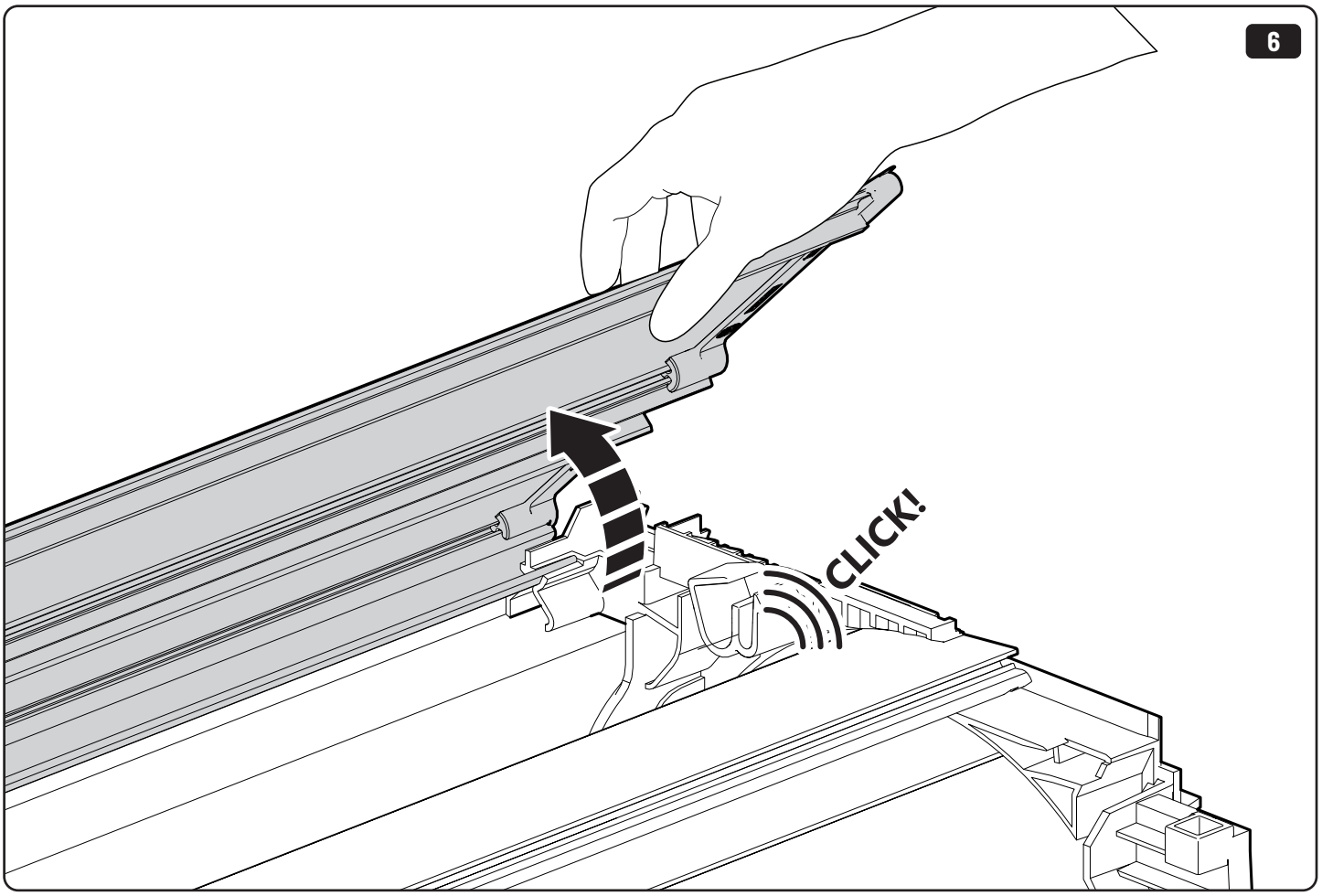
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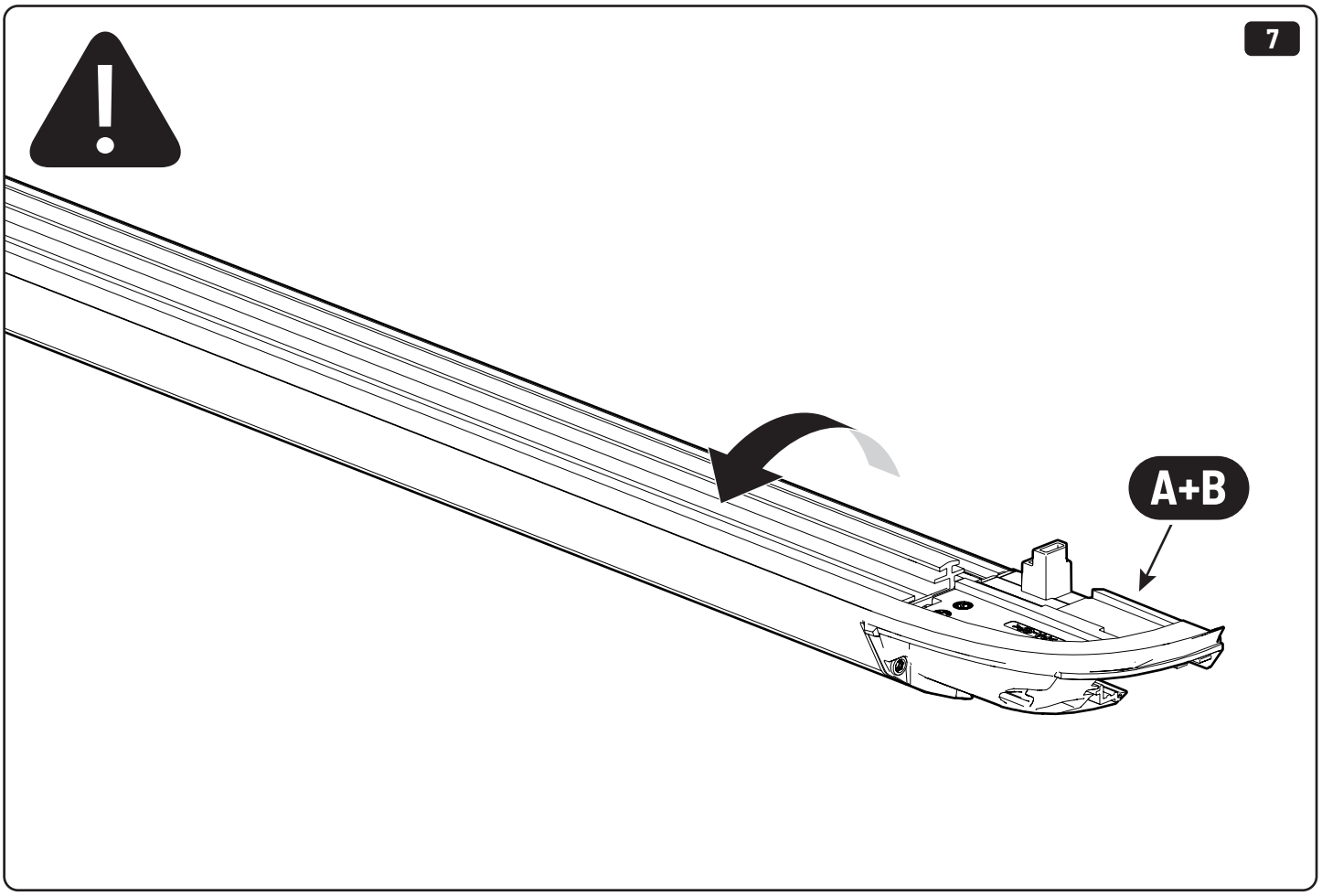


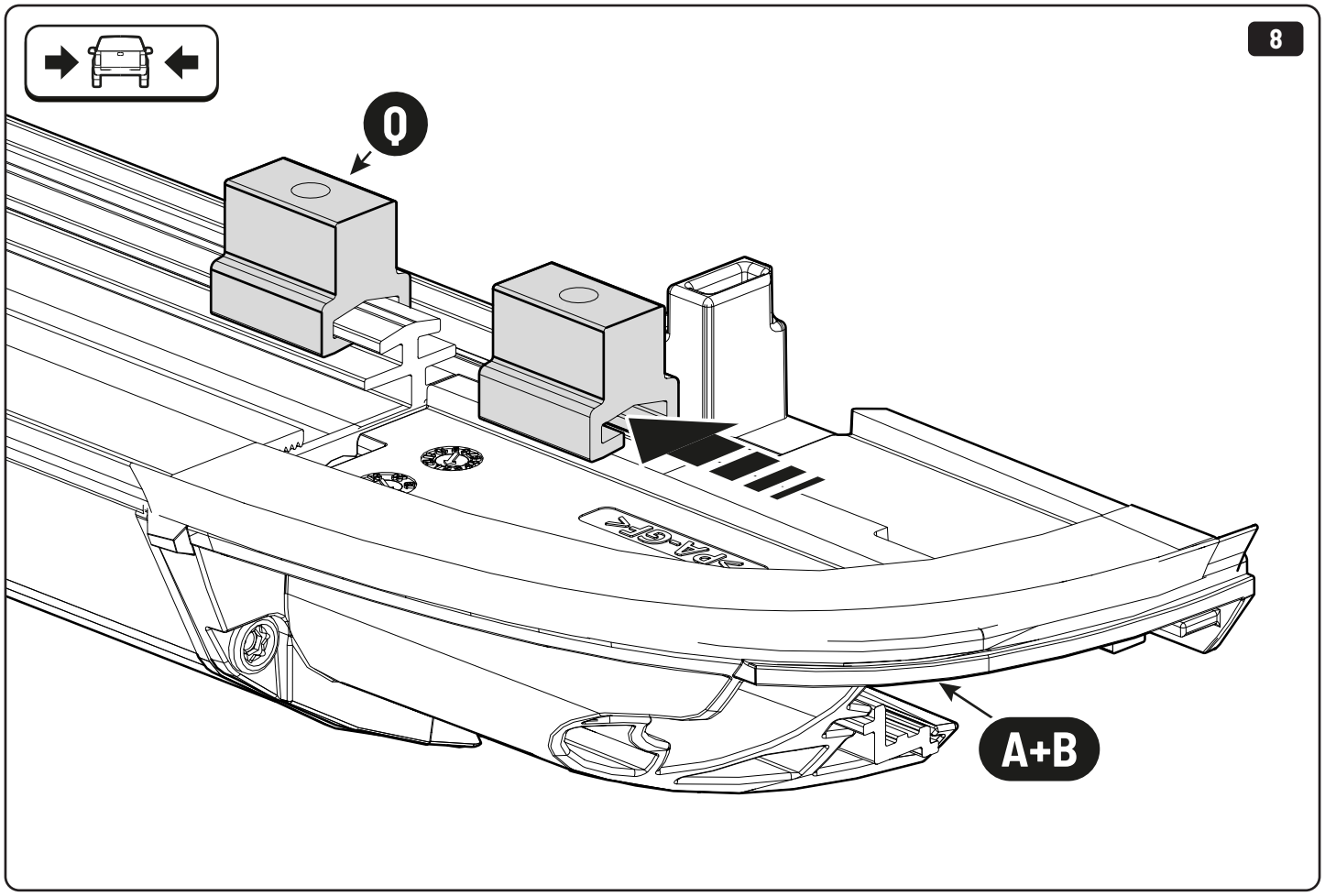
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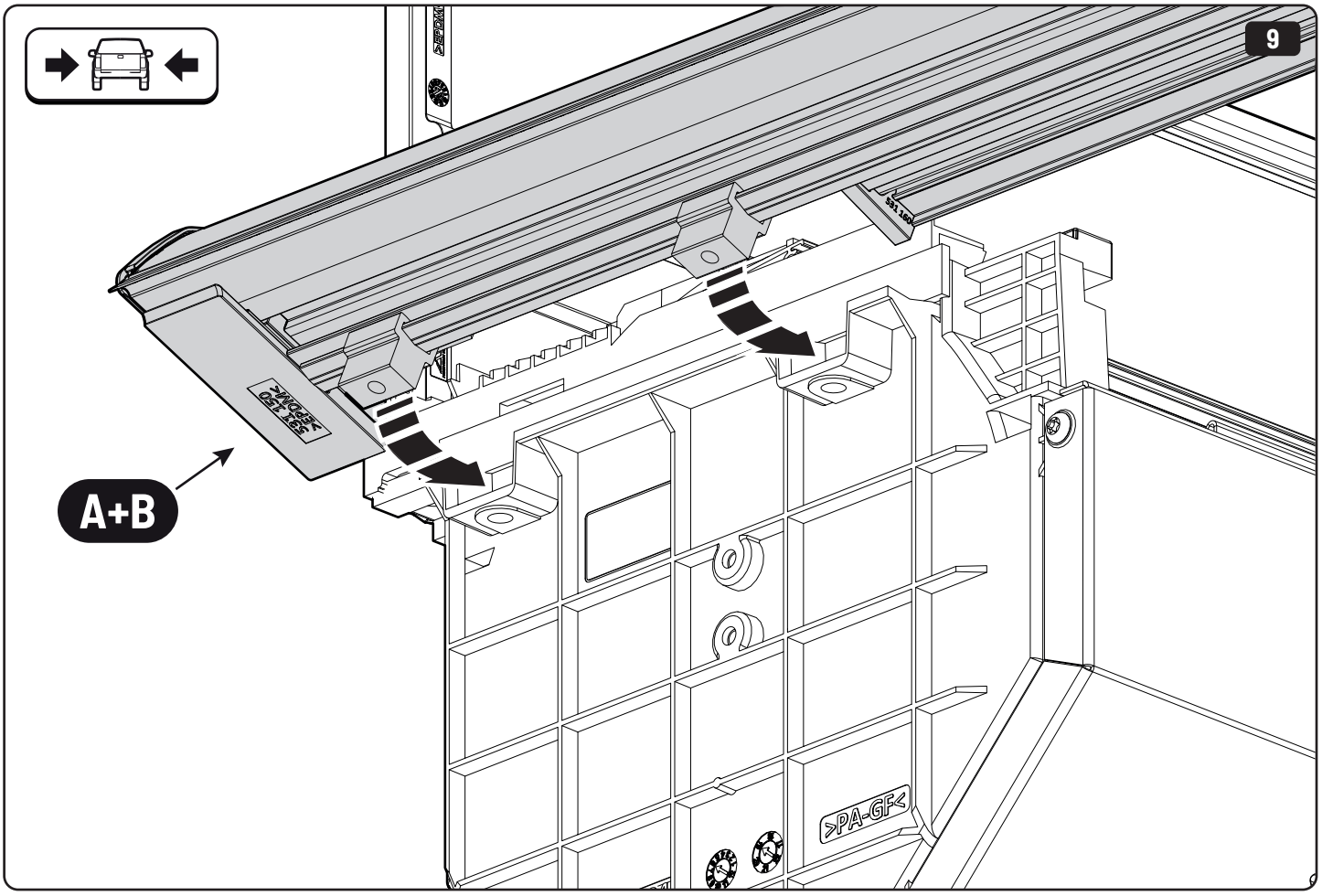


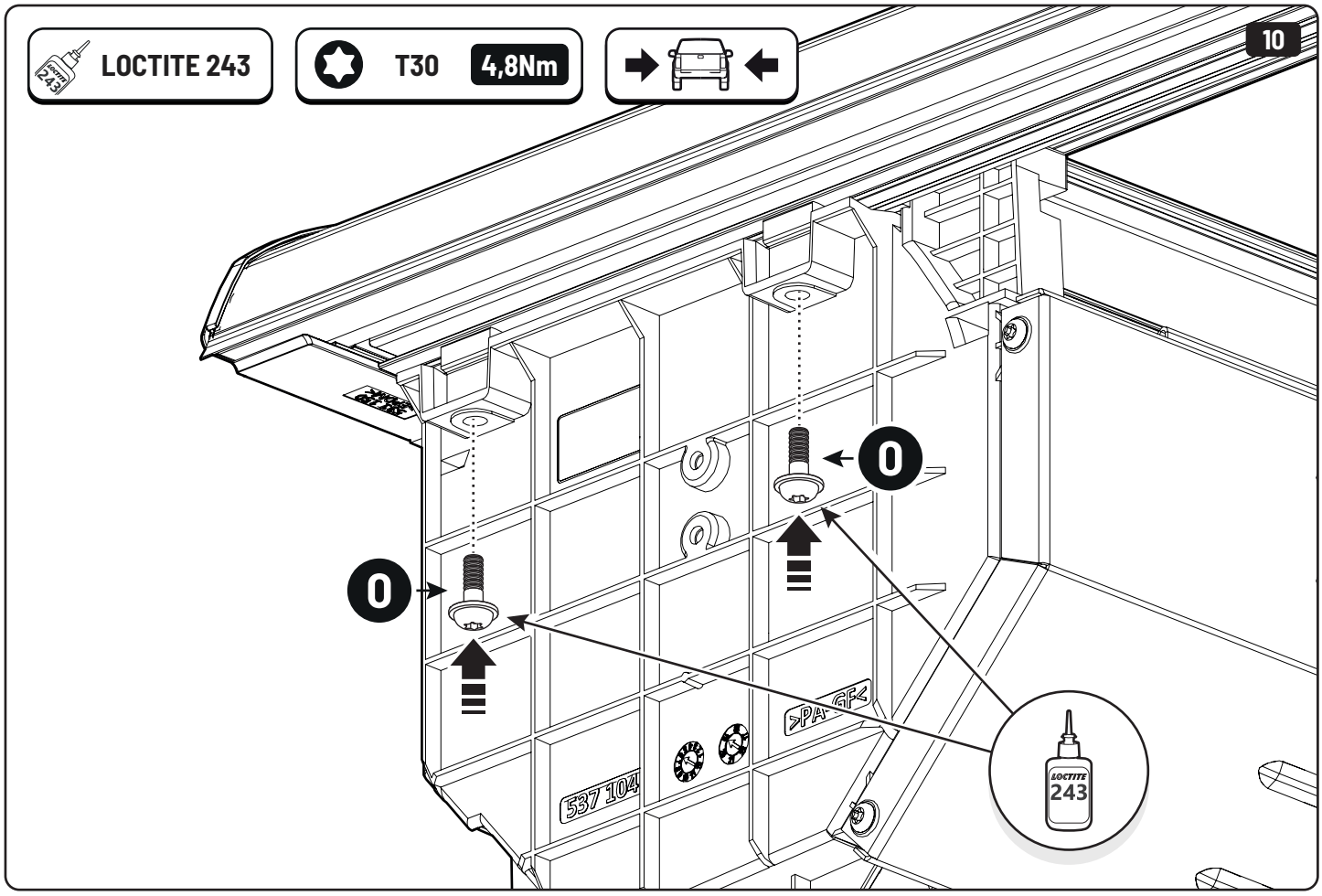


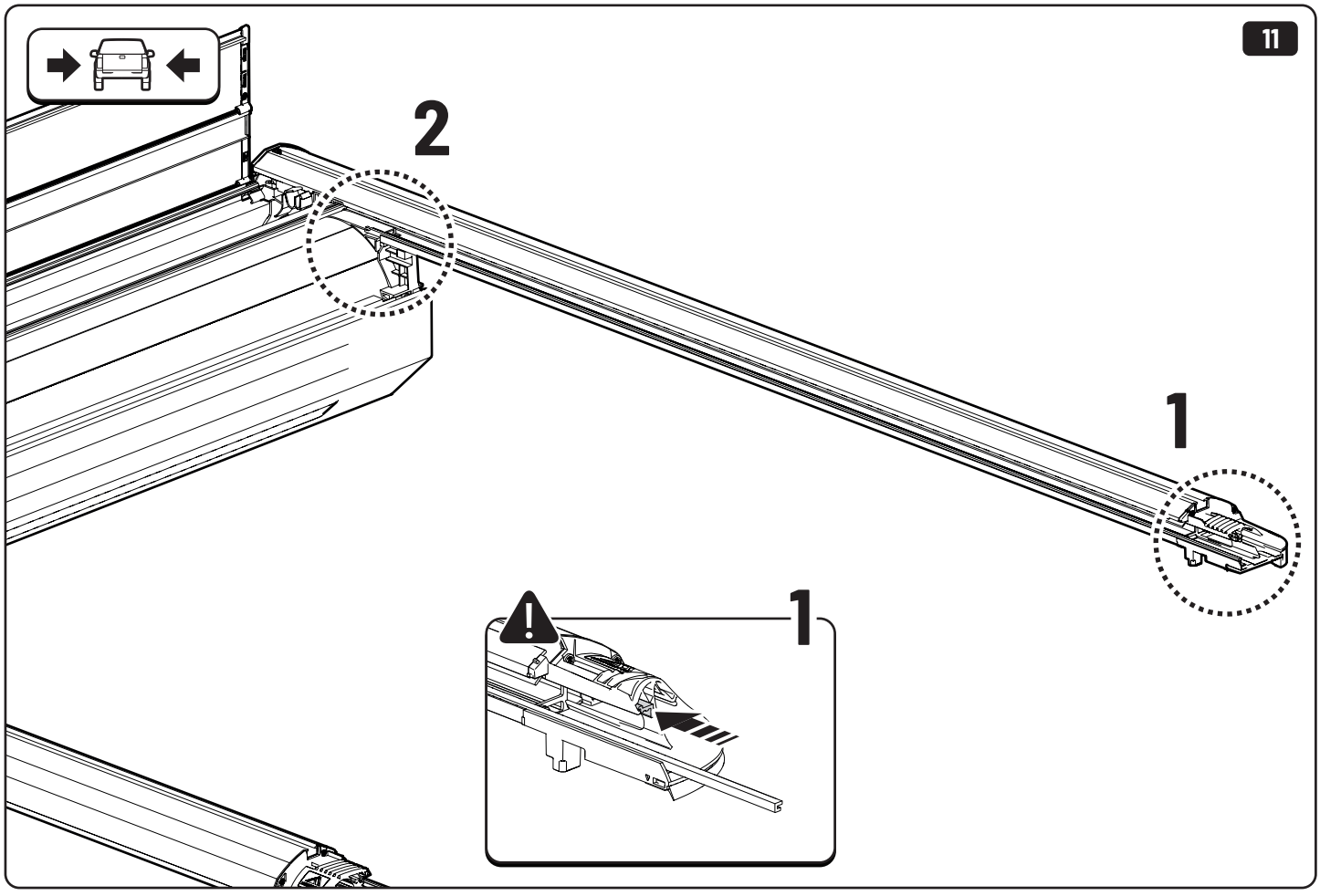

6
CLICK!

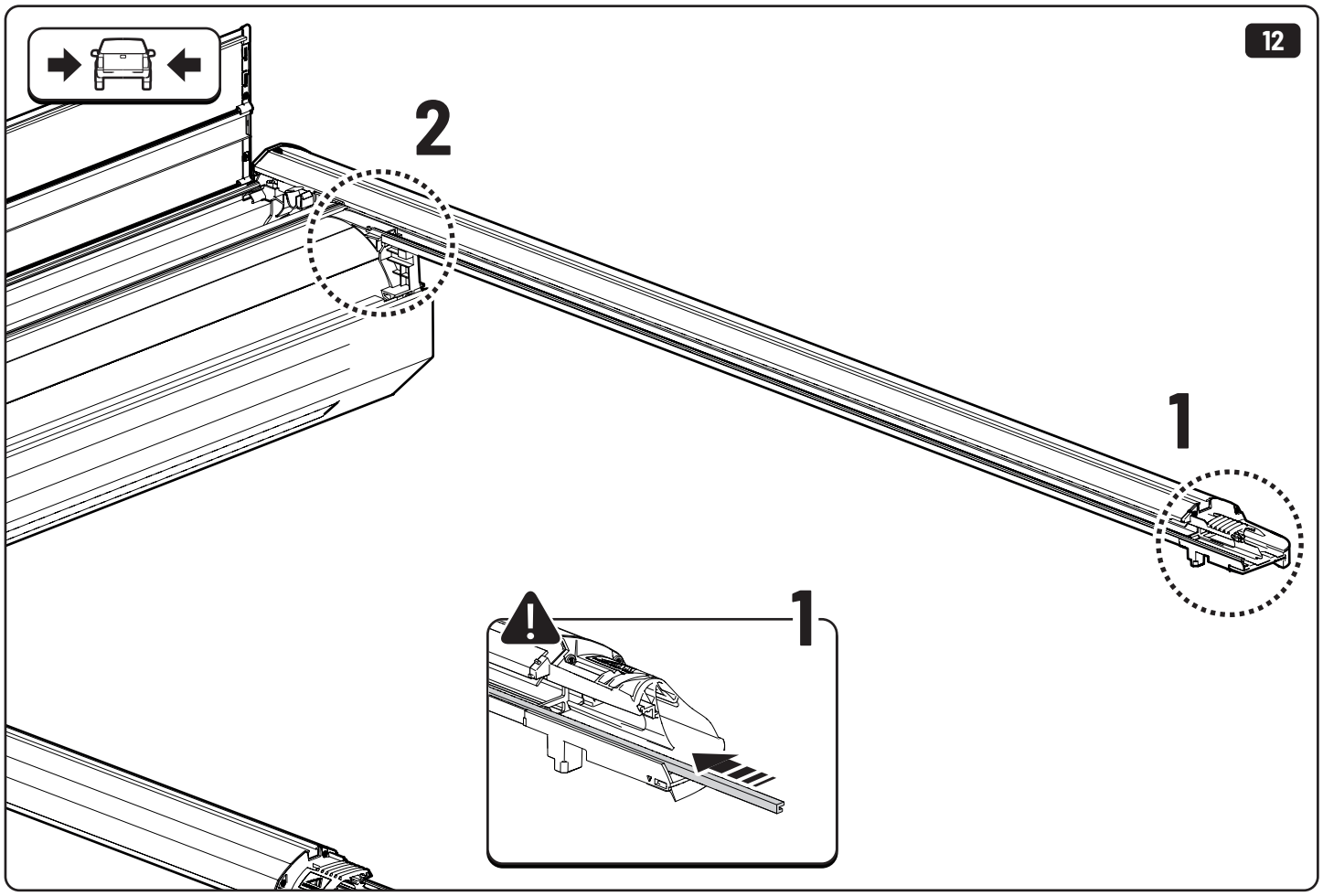

7
A+B

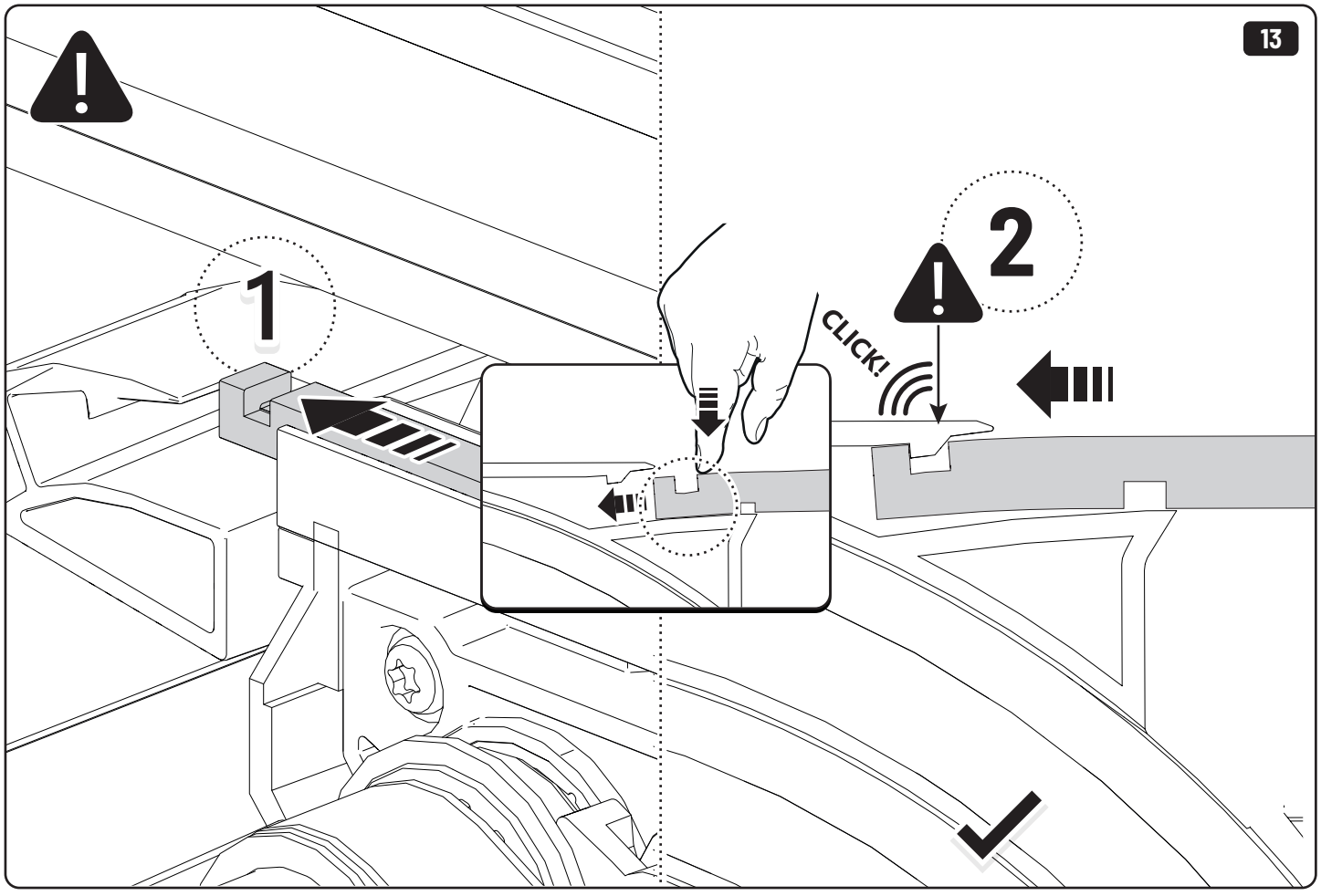

8
Q
A+B

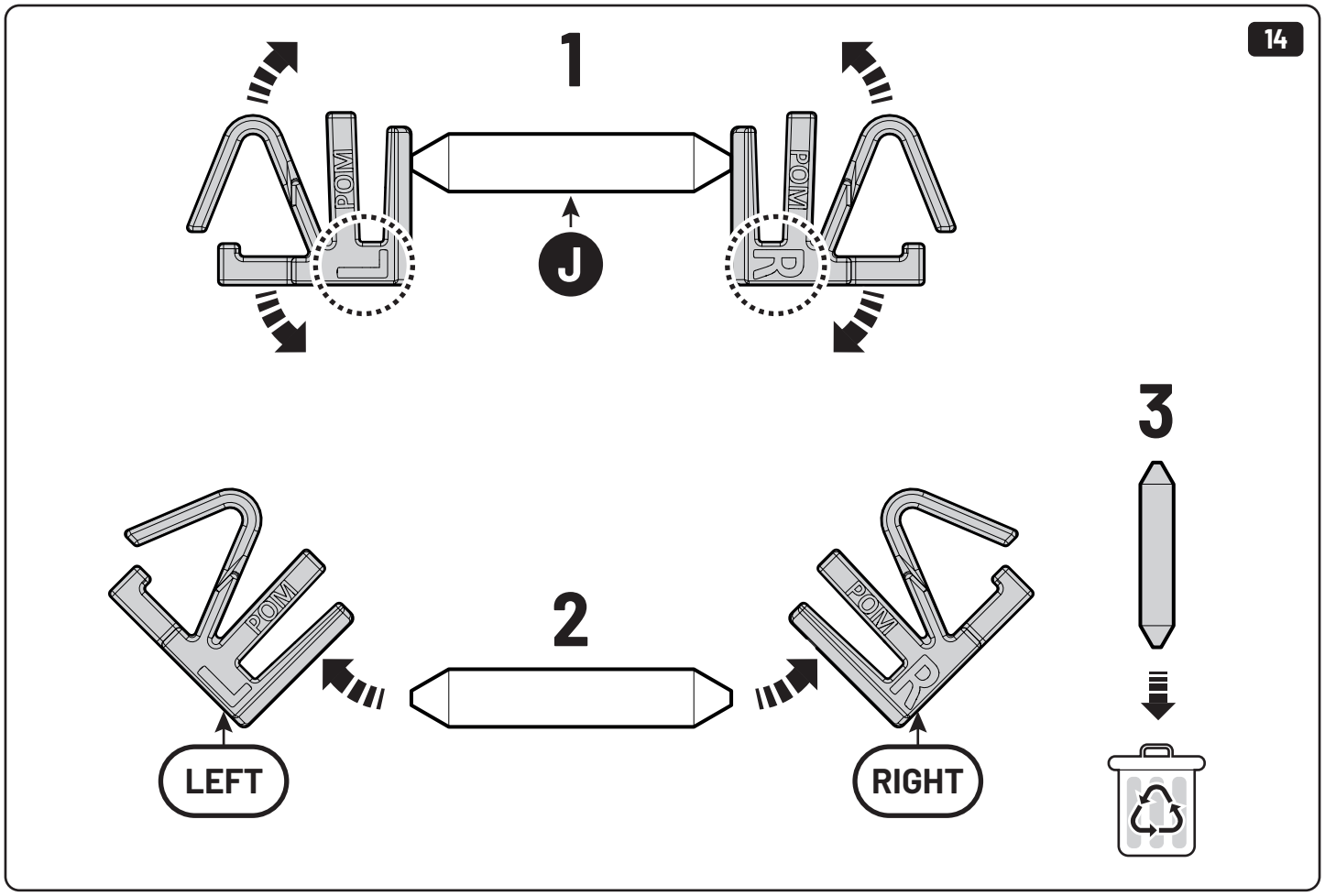

9
A+B

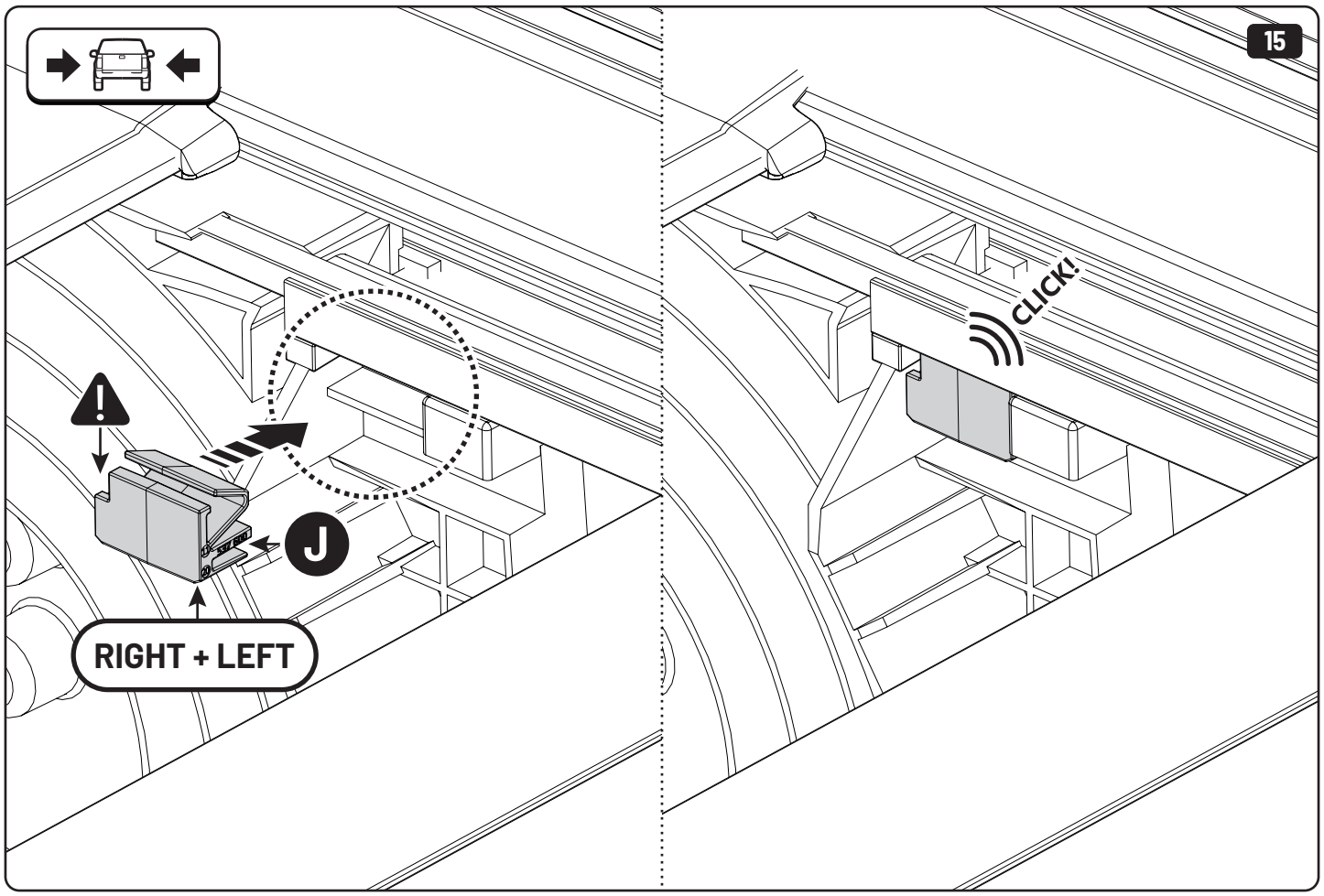

LOCTITE 243
T30
4,8Nm
10
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537 104
PA GF
LOCTITE
243

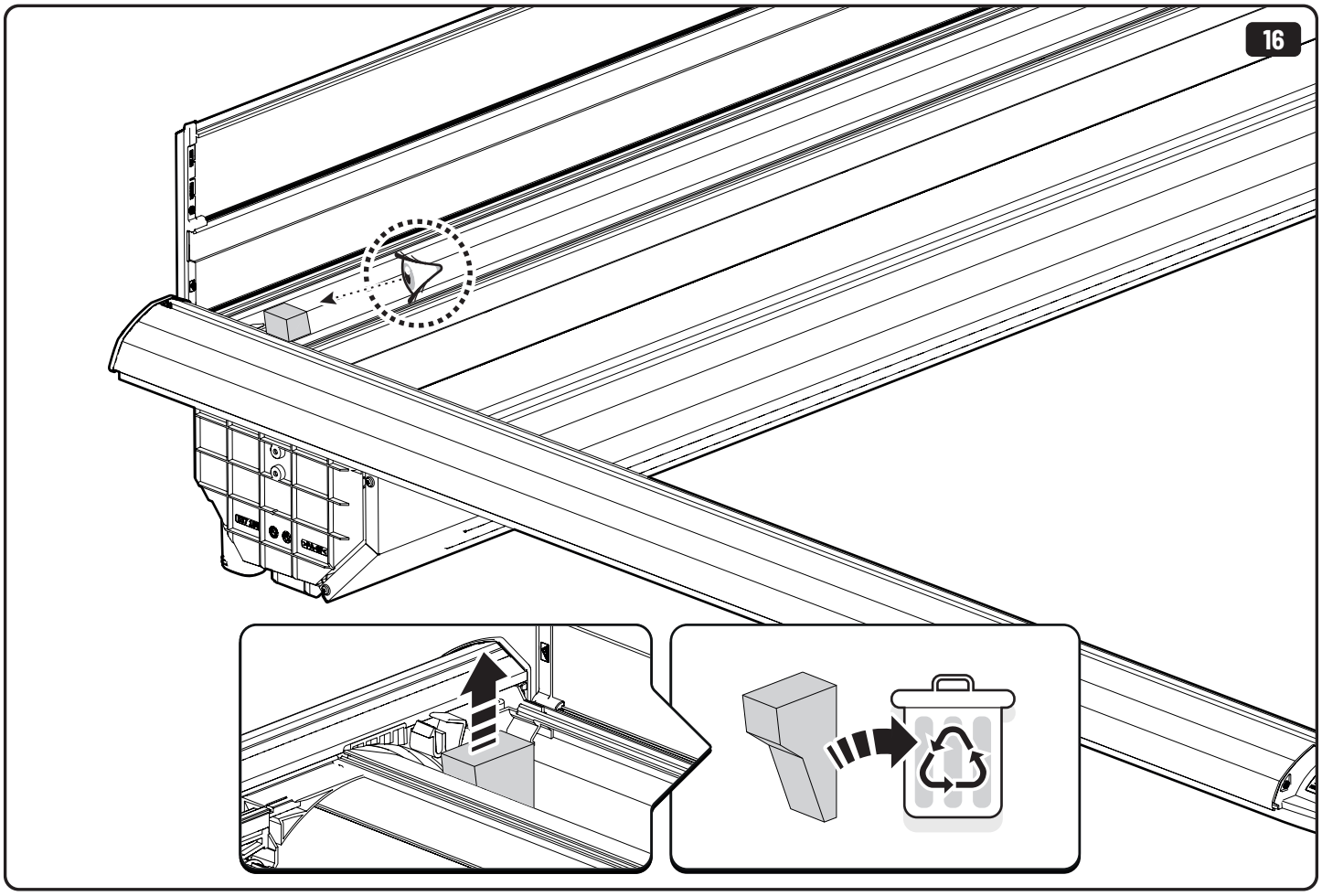

11
2
1
1

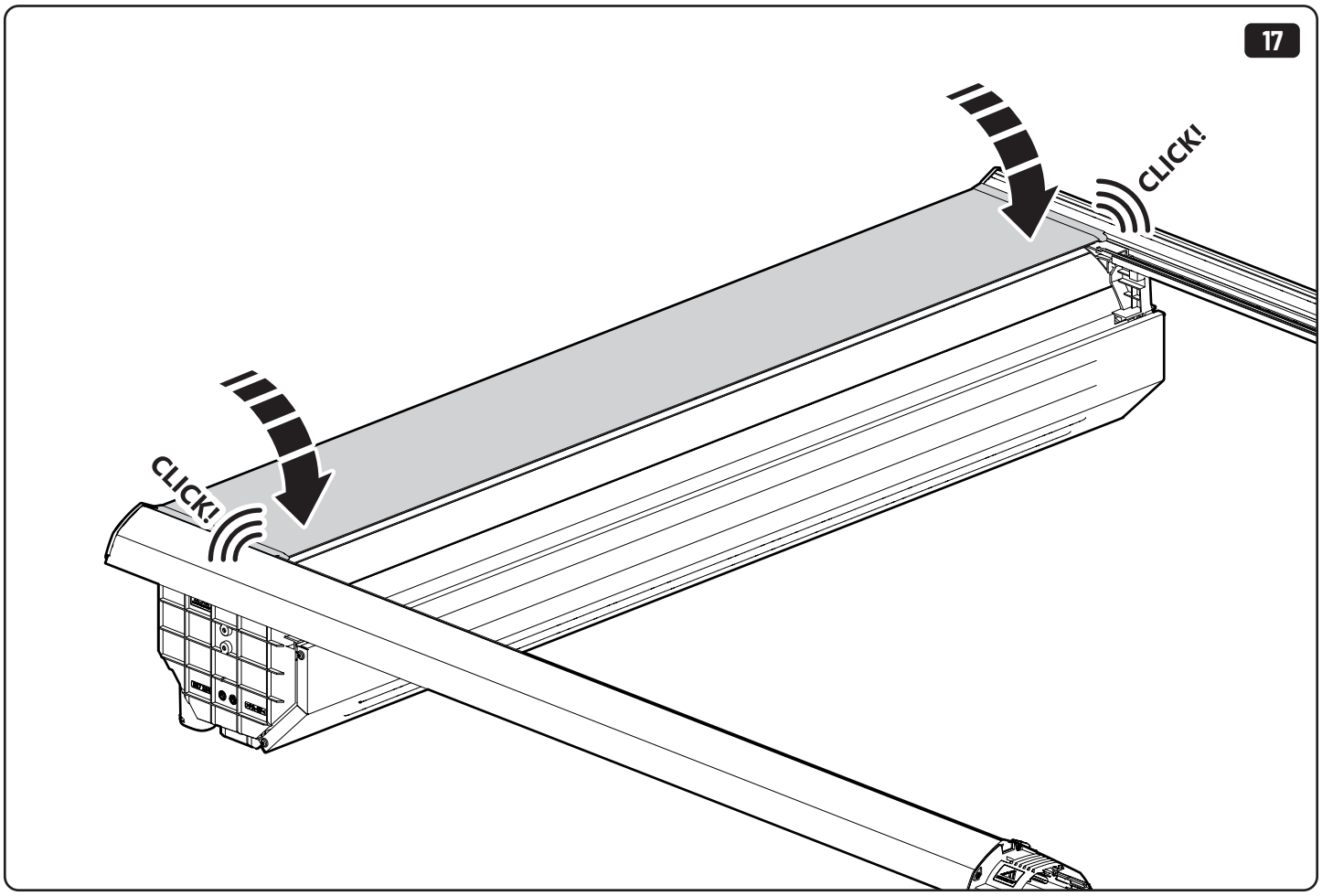

12
2
1
1

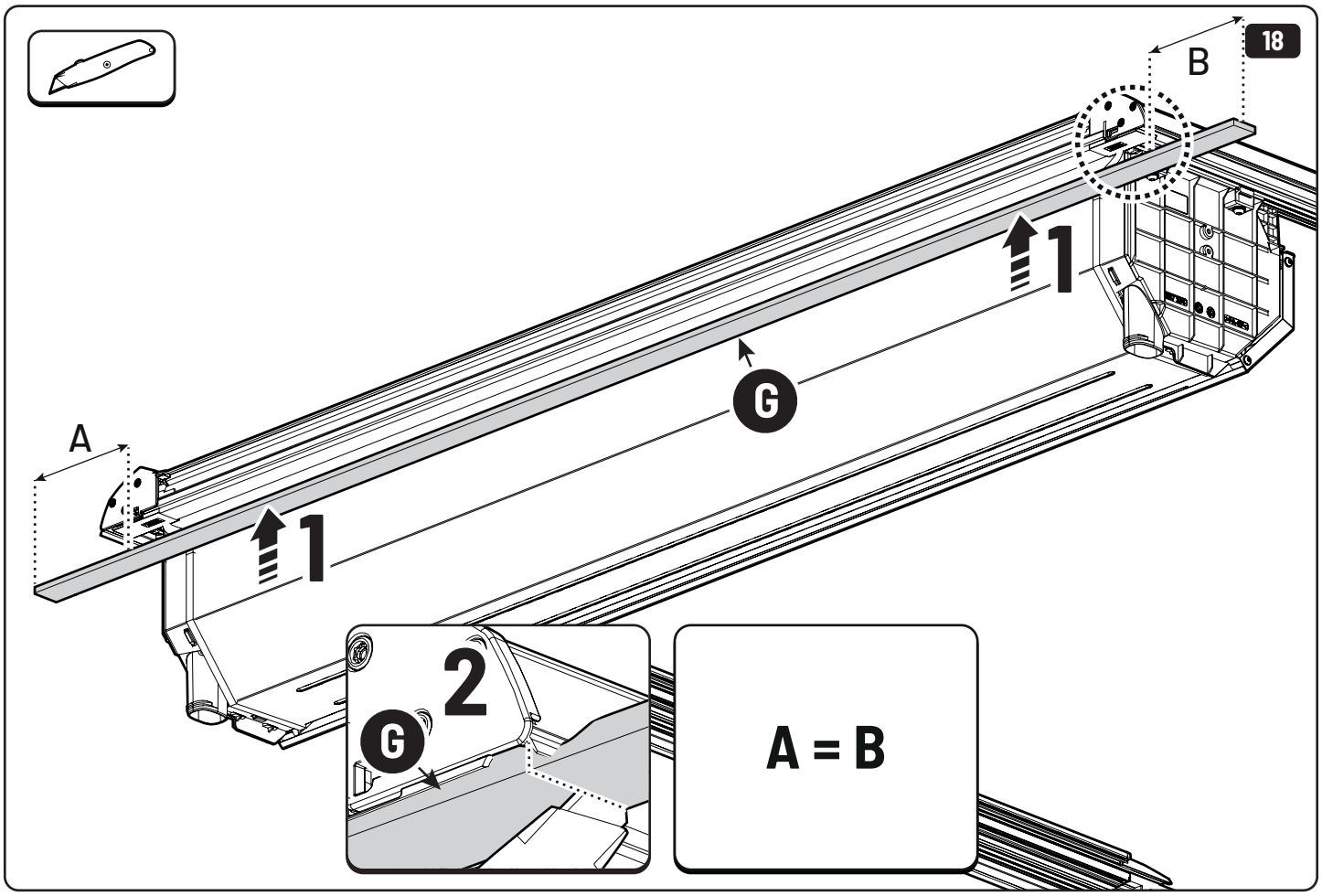

13
1
2
CLICK!

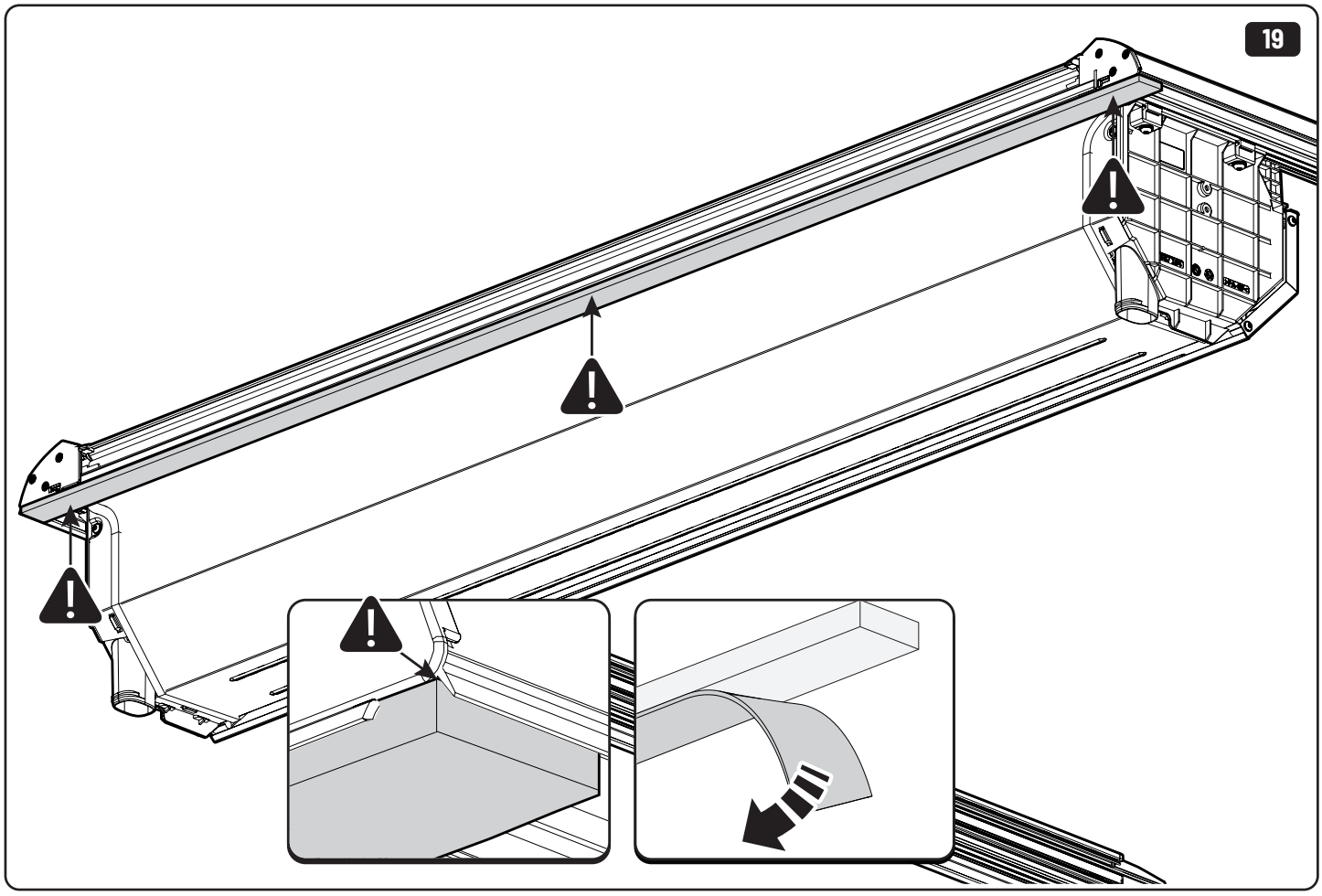

14
1
POM
L
J
POM
R
3
2
POM
L
POM
R
LEFT
RIGHT

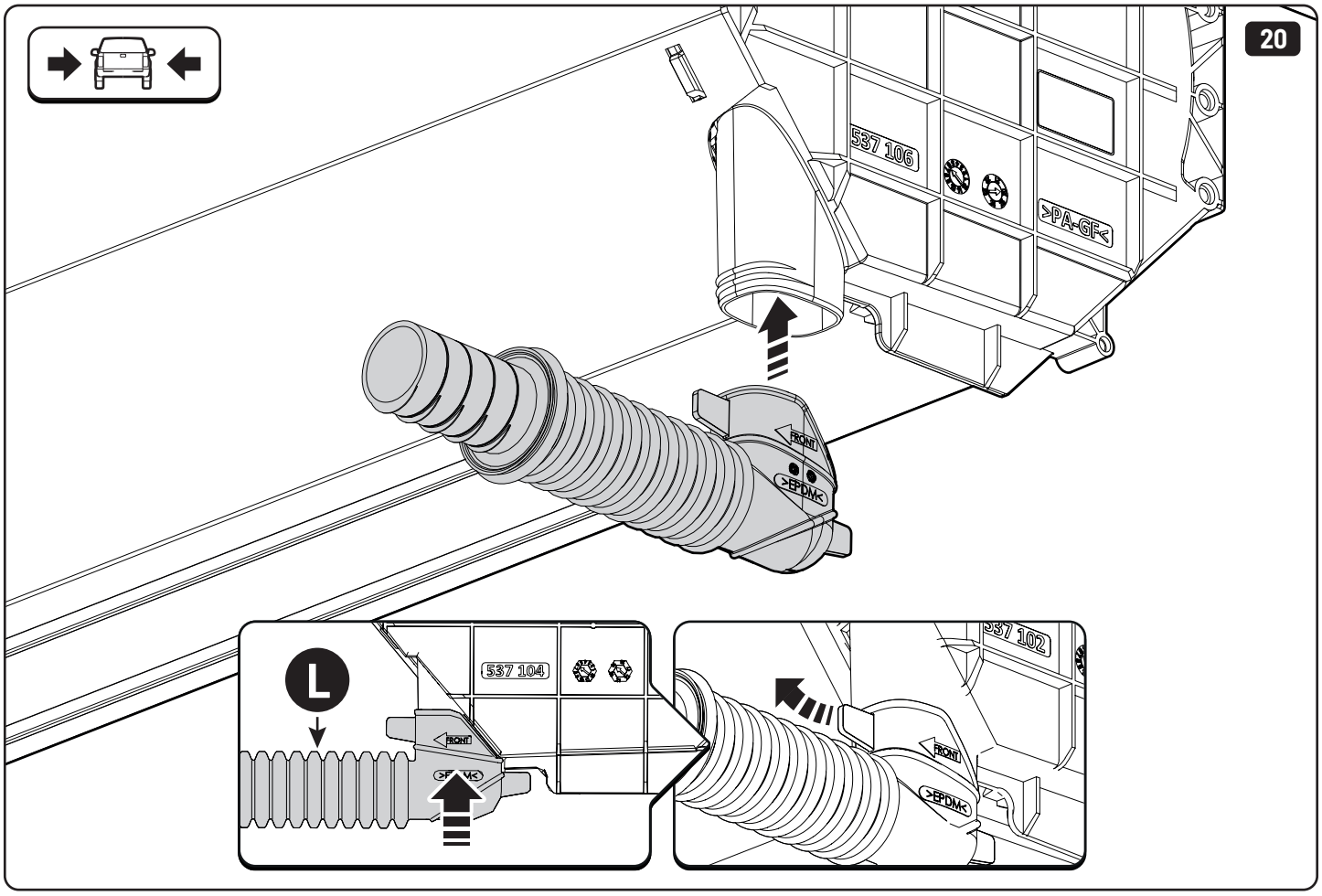

15
CLICK!
J
RIGHT + LEFT

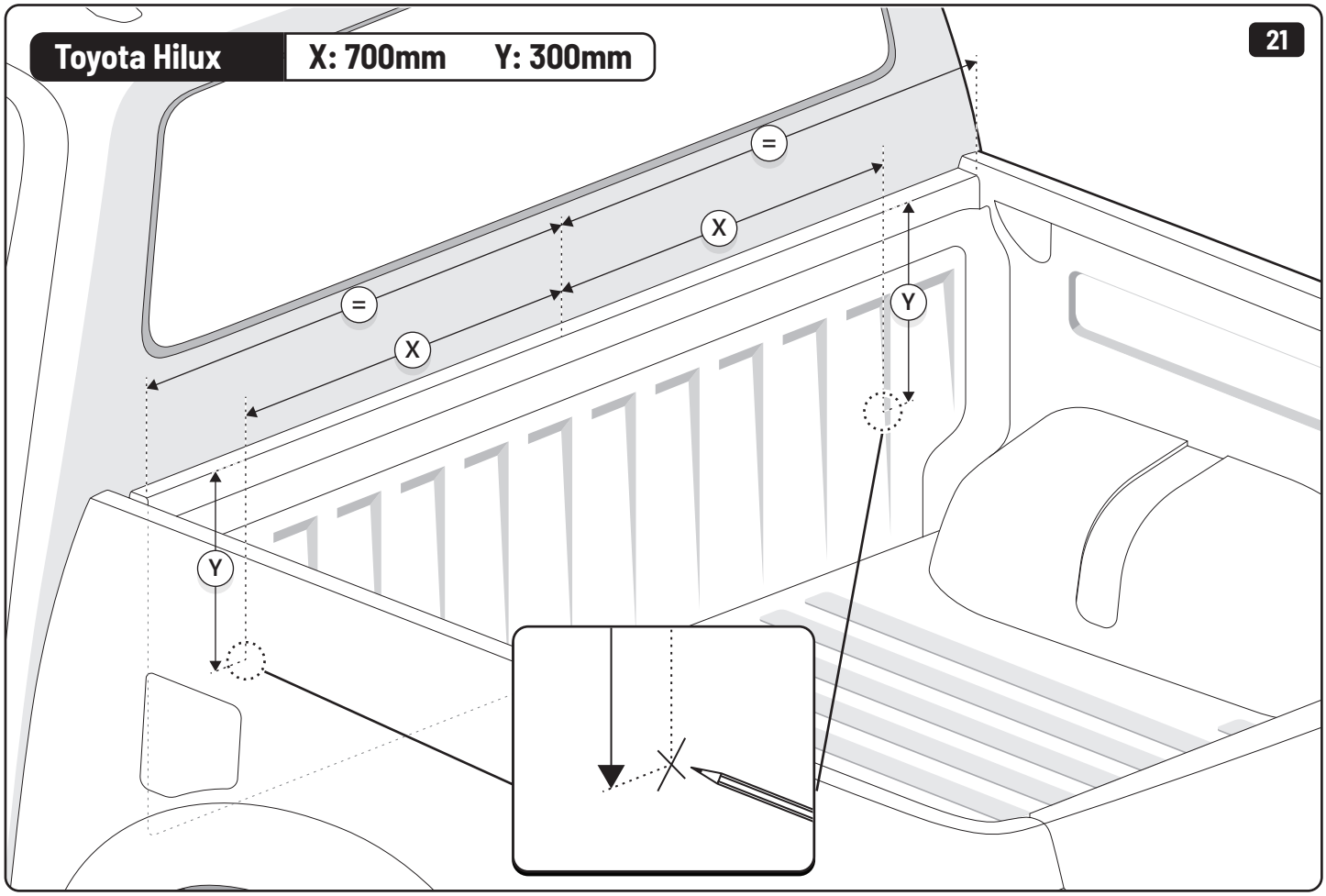

16

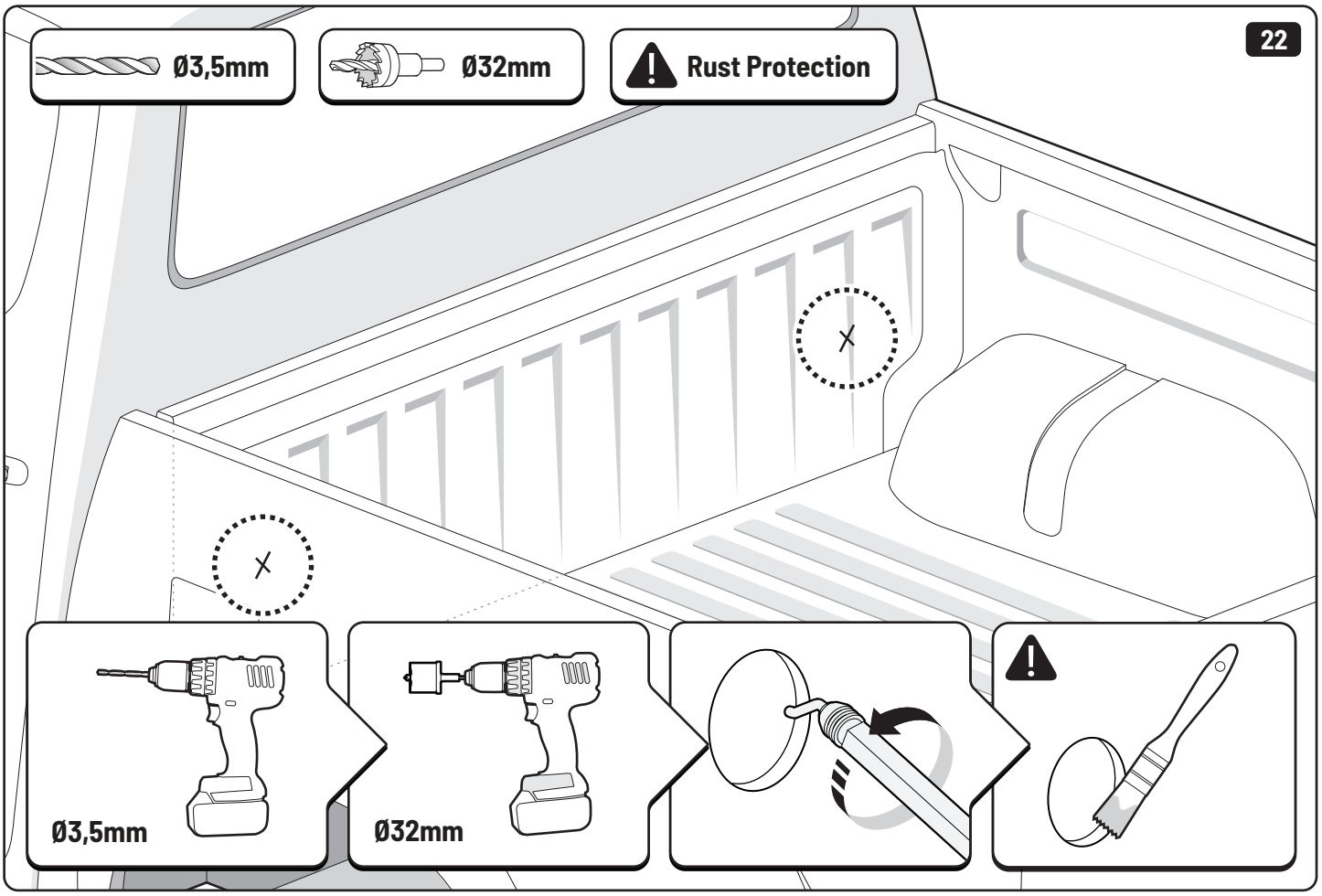

17
CLICK!
CLICK!

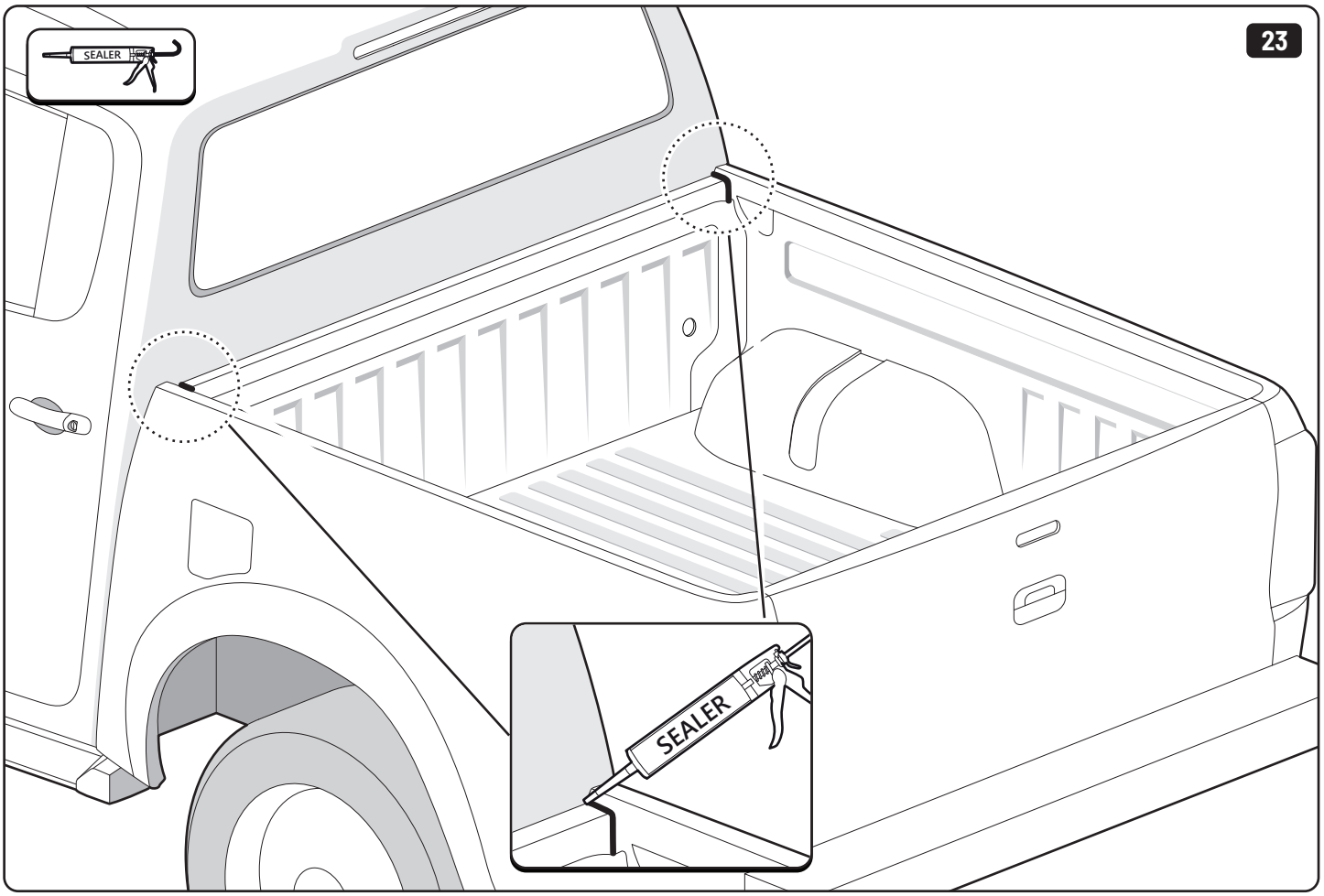

18
B
A
1
1
G
2
G
A = B


19

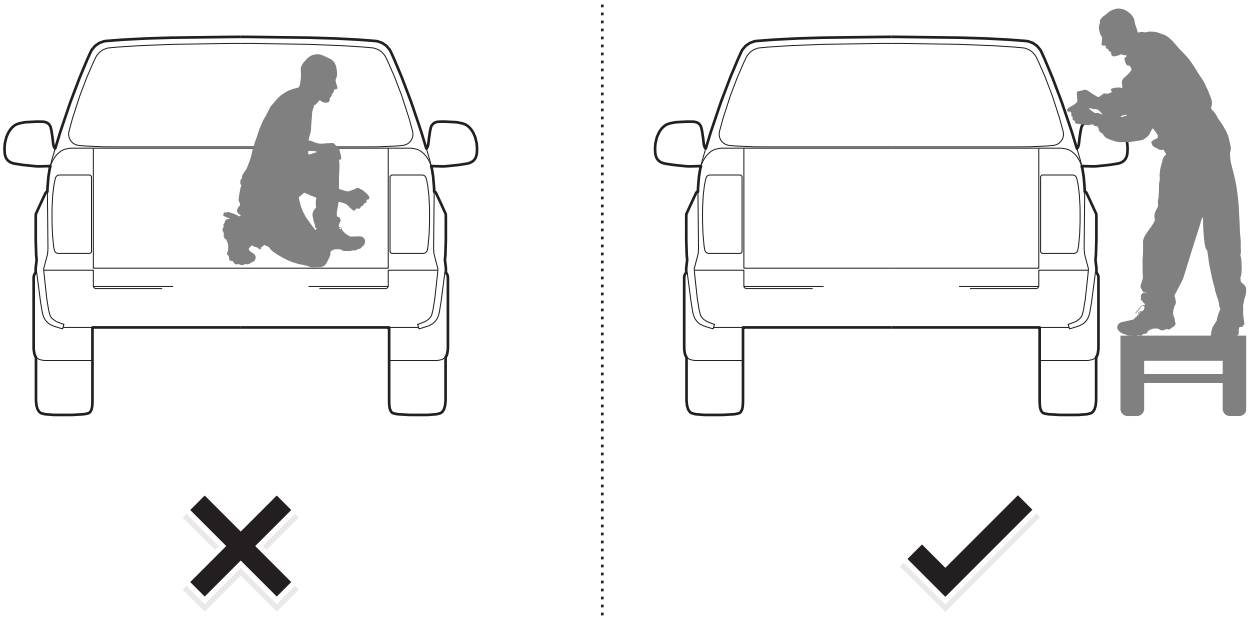

20
537 106
>PA-GF<
FRONT
>EPDM<
L
537 104
537 102


21
Toyota Hilux
X: 700mm
Y: 300mm
=
X
Y

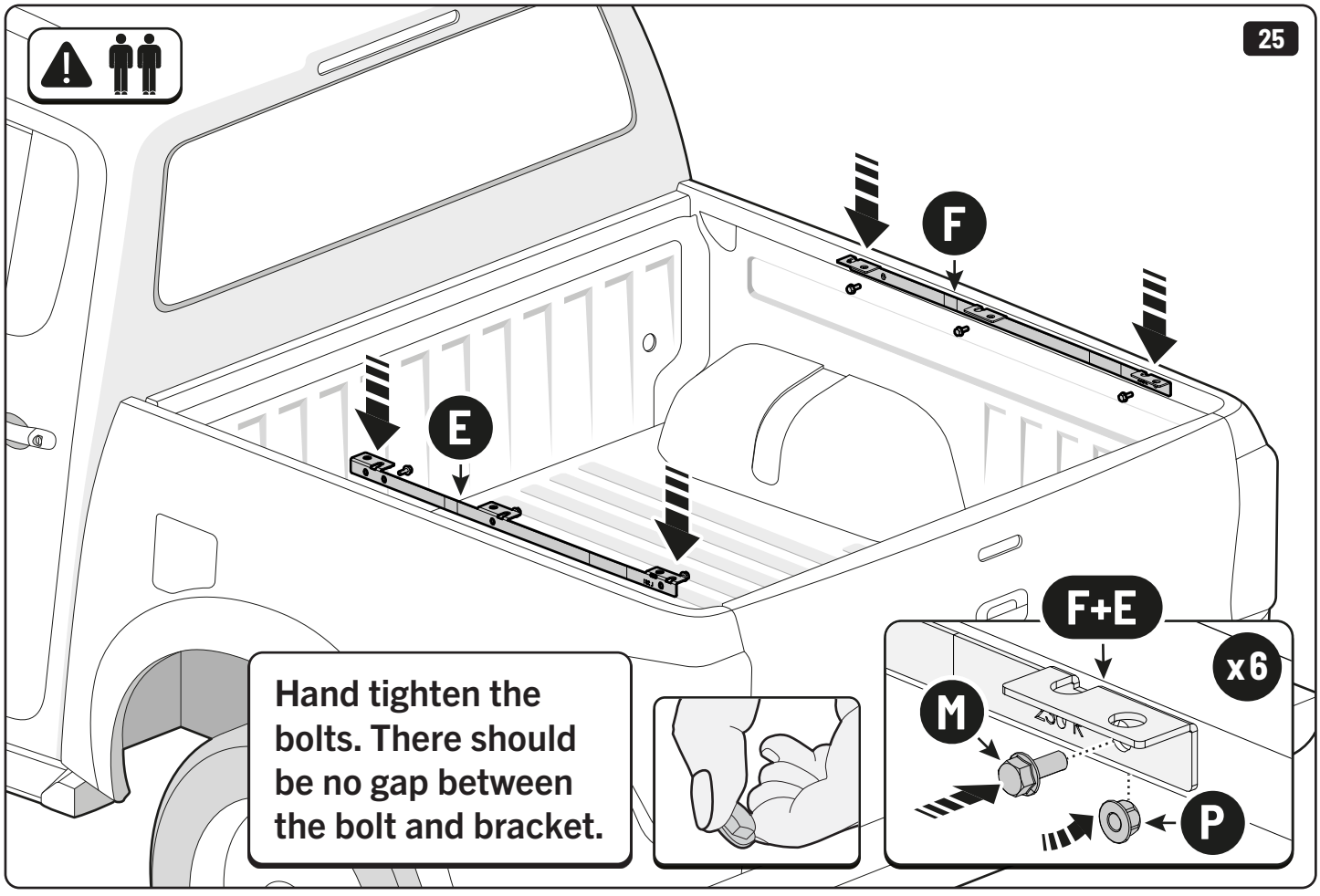

22
Ø3,5mm
Ø32mm
Rust Protection
Ø3,5mm
Ø32mm

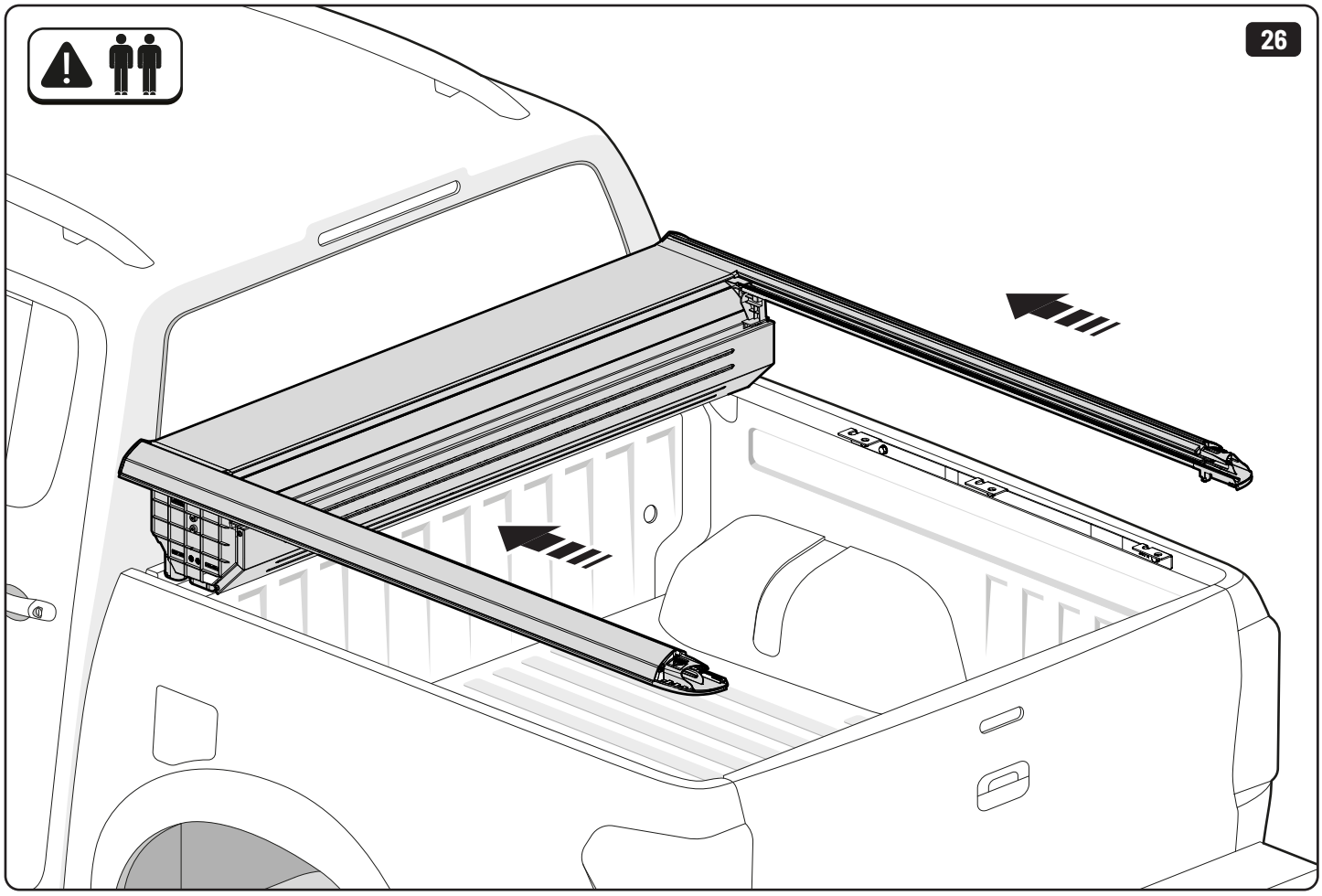

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SEALER
SEALER

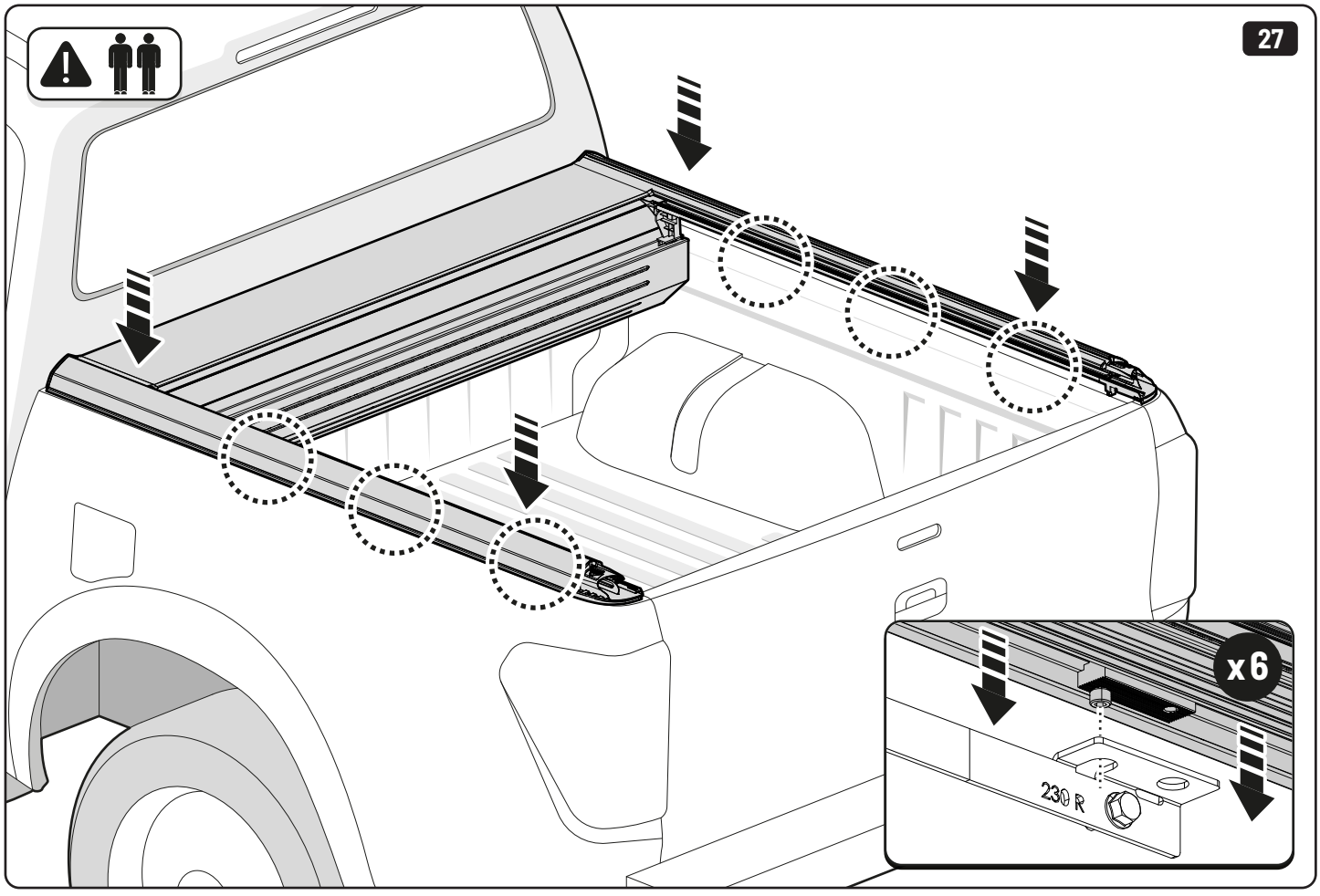
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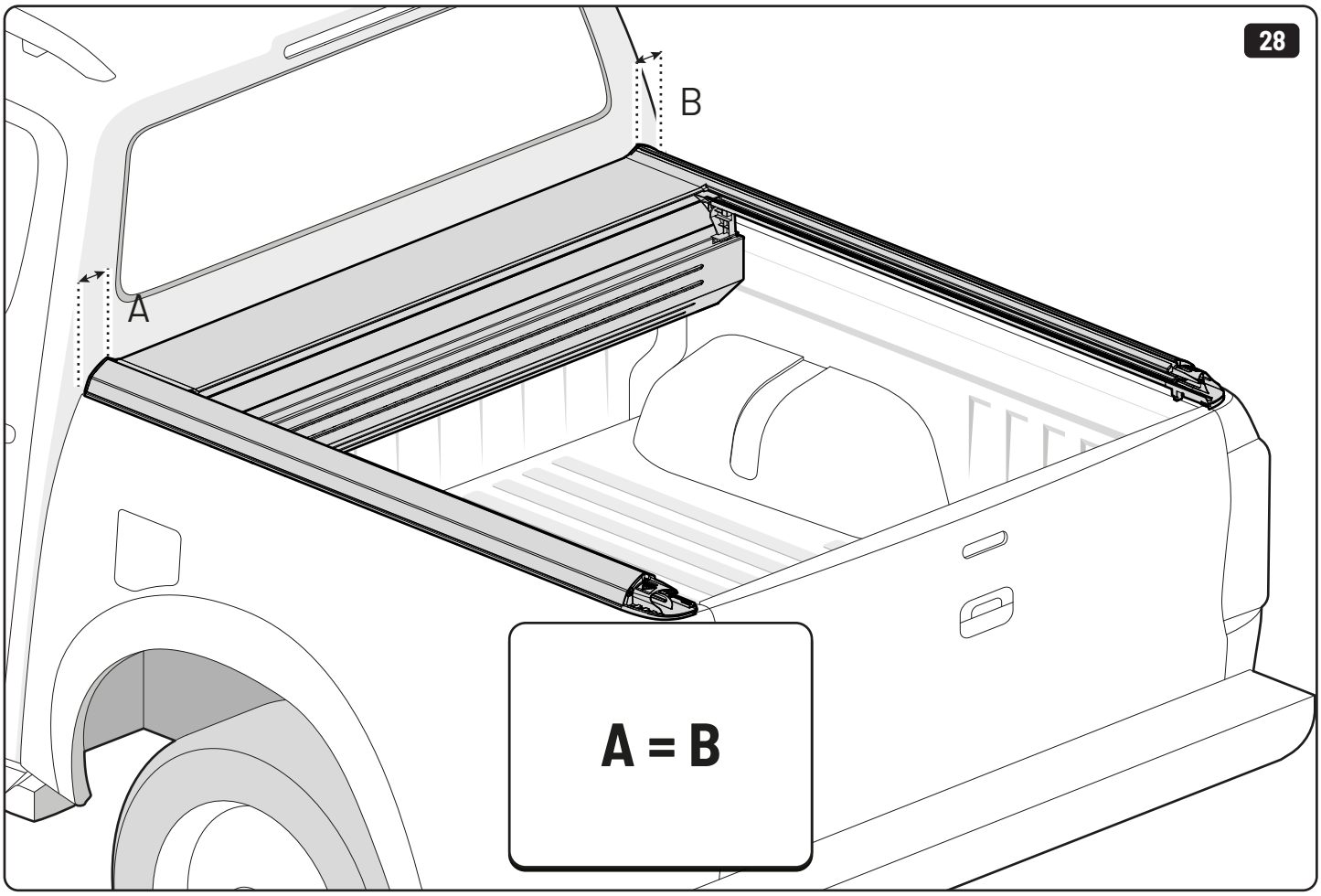


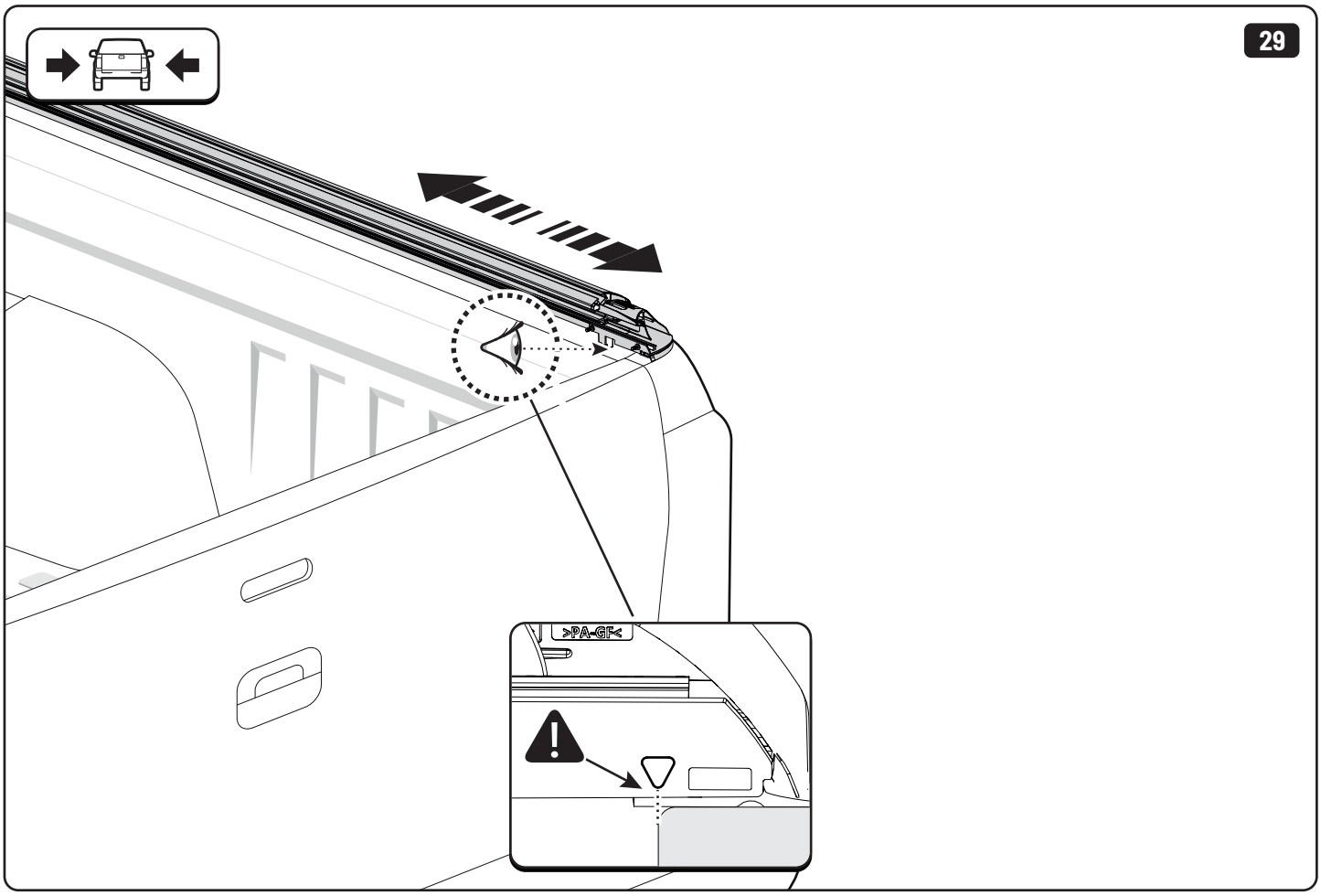
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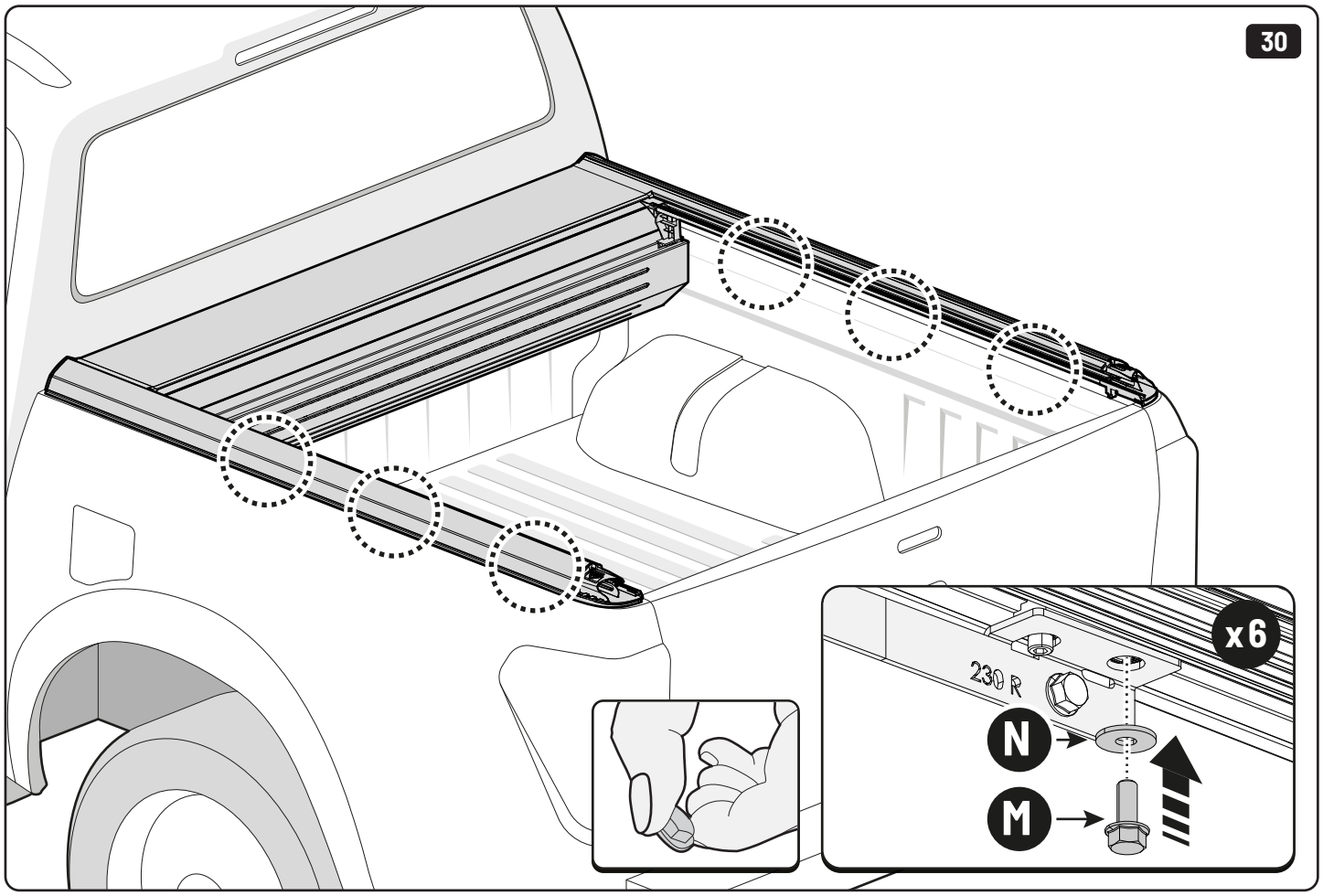

F
E
F+E
x6
M
P
Hand tighten the bolts. There should be no gap between the bolt and bracket.

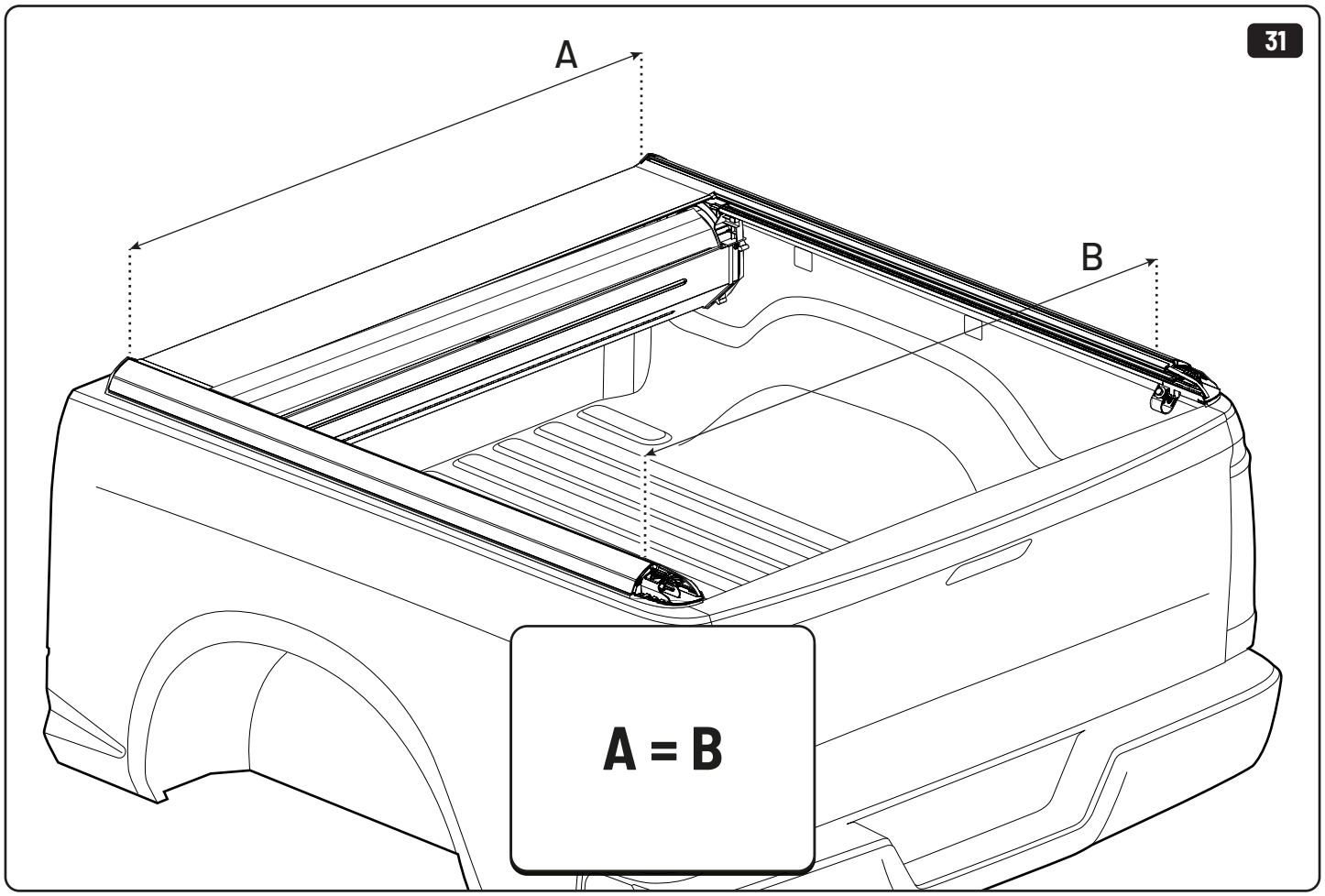

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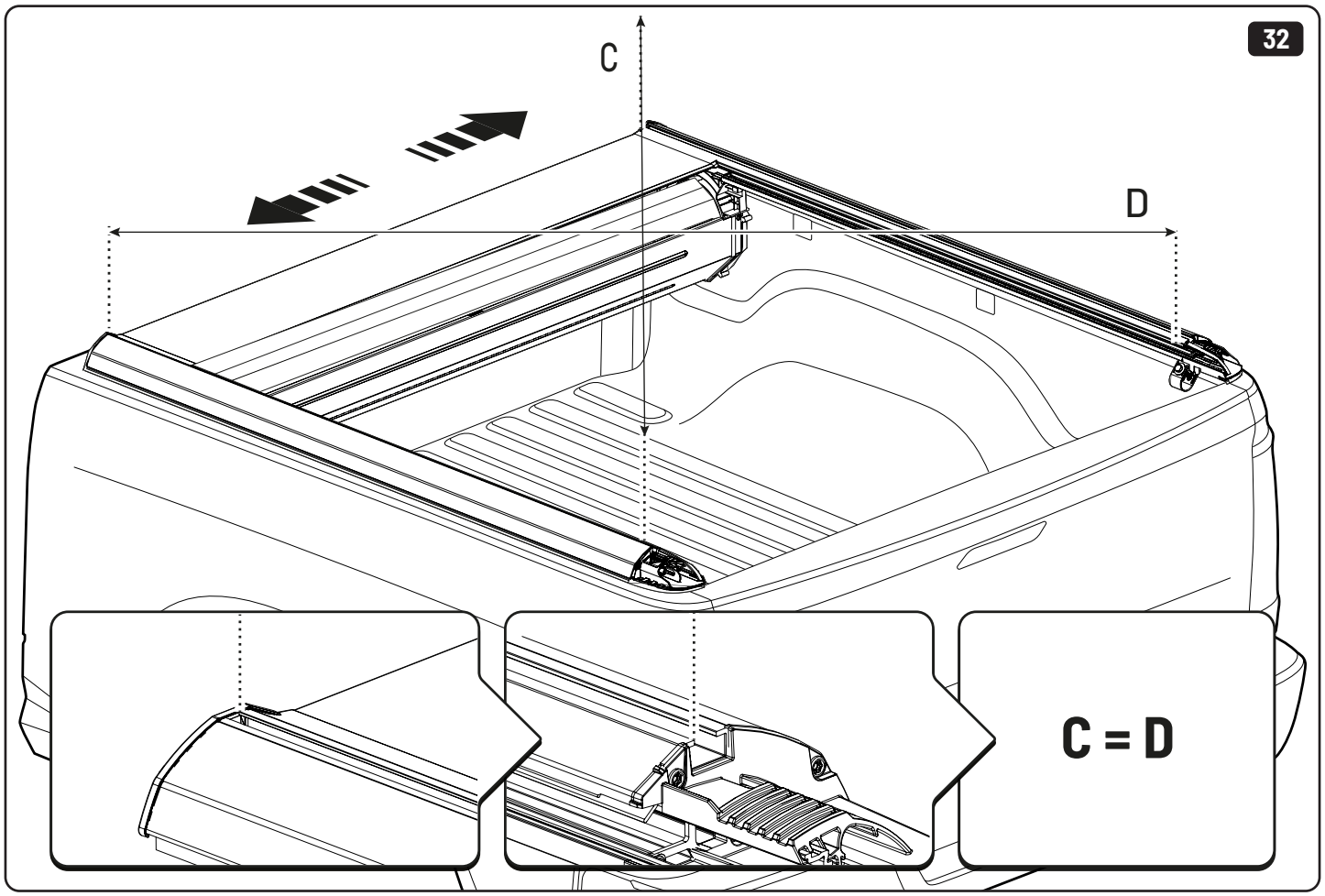

27
x6
230 R

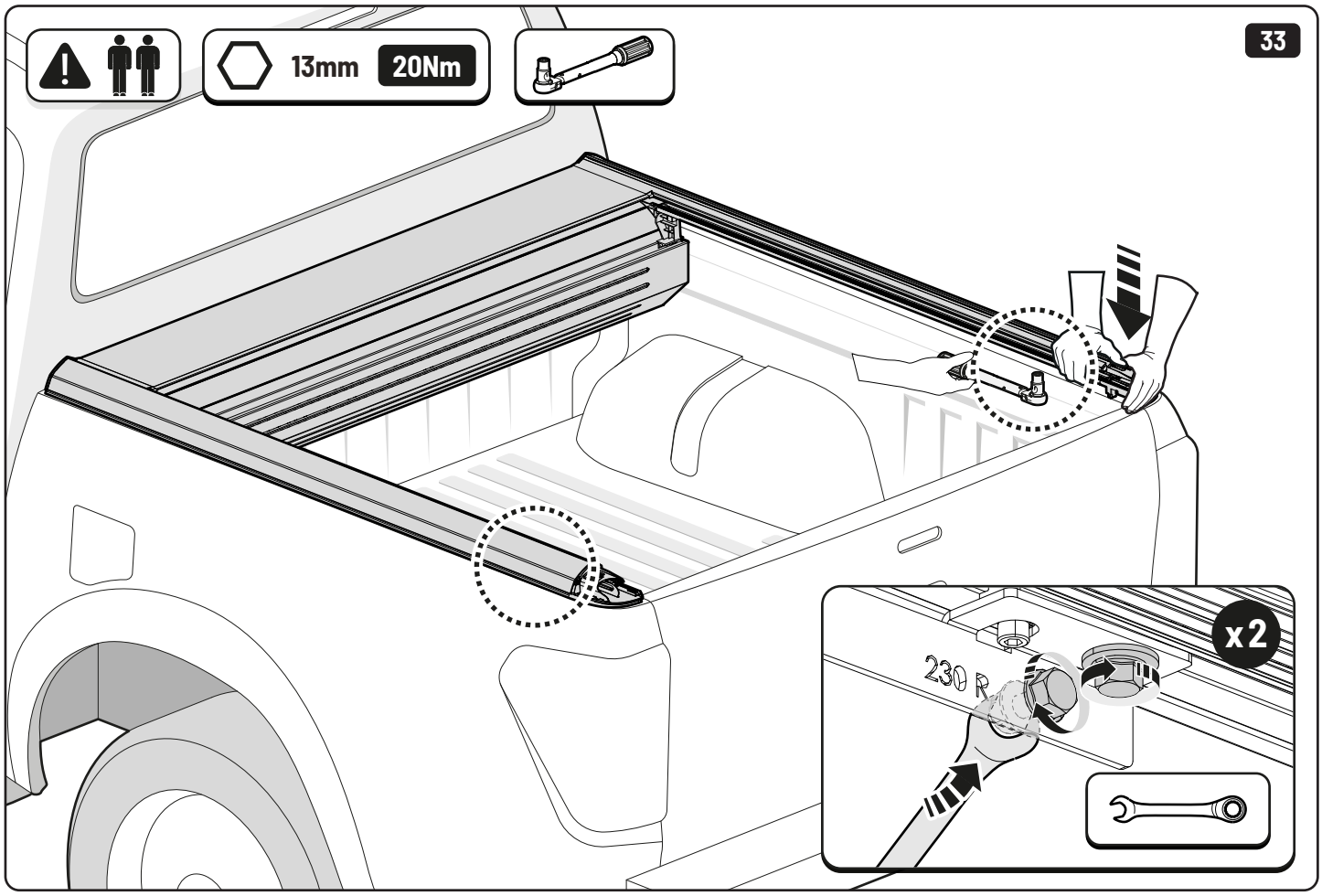

28
B
A
A = B

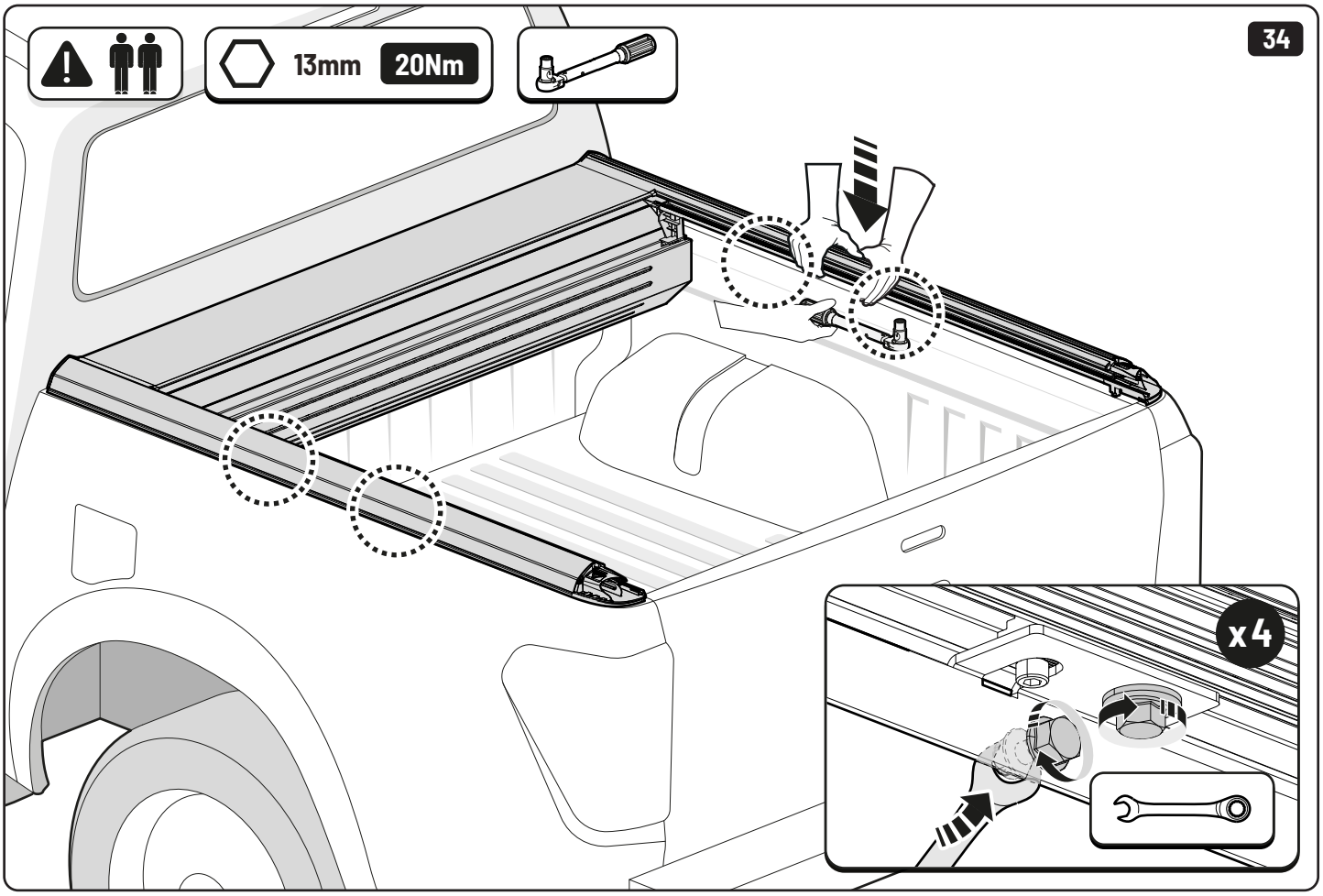

29
>PA-GF<

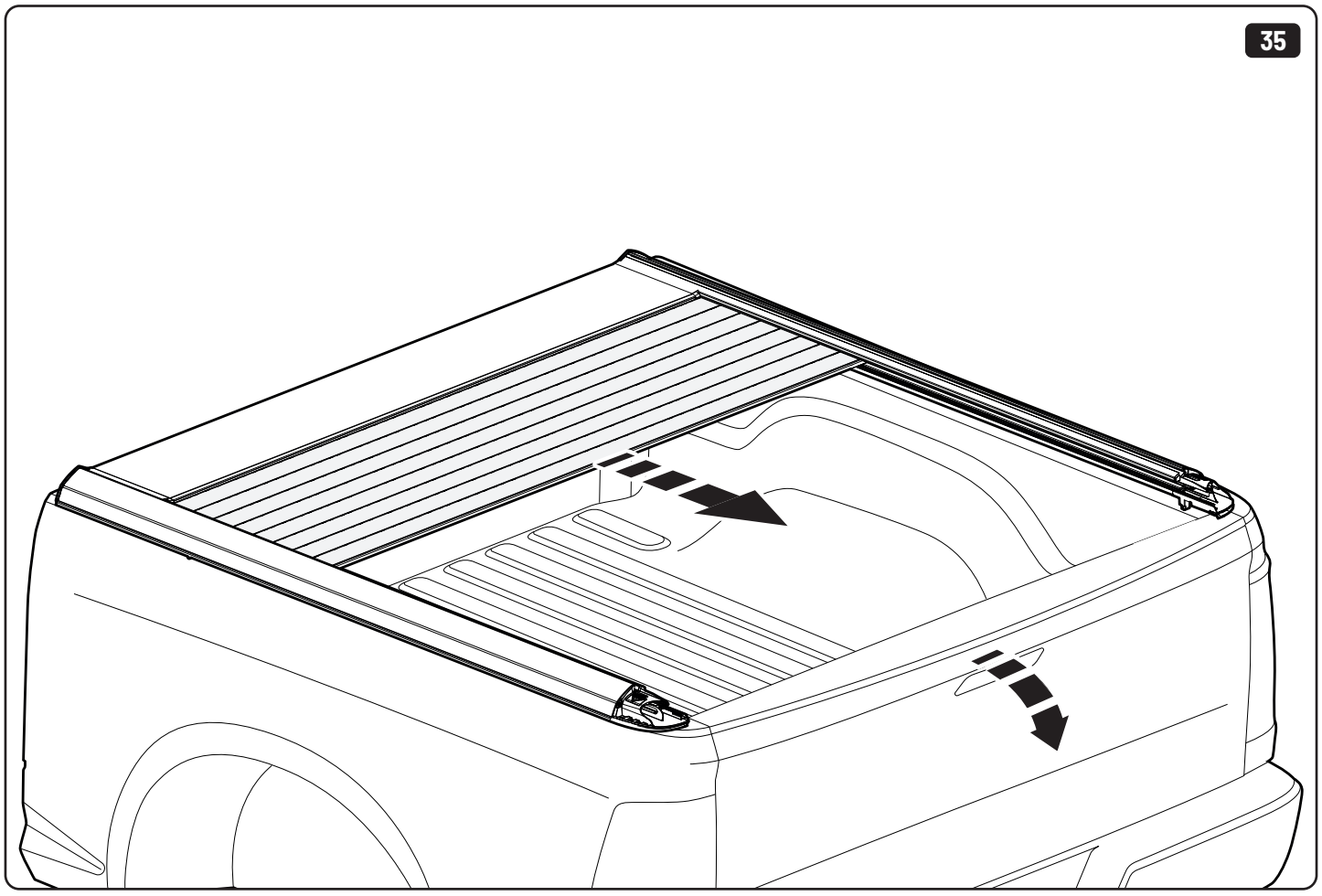

30
x6
230 R
N
M


31
A
B
A = B

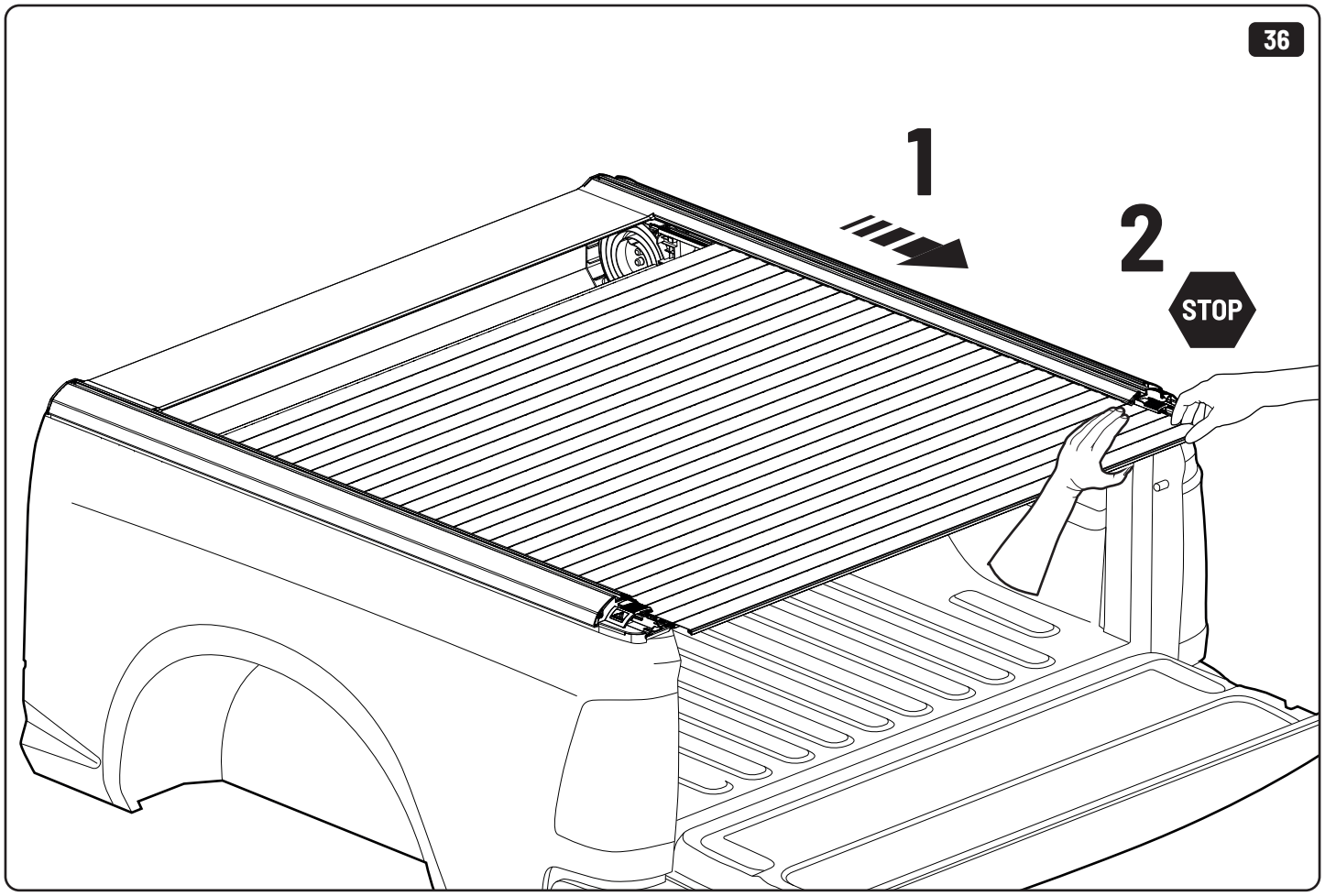

32
C
D
C = D


33
13mm
20Nm
x2
230 R

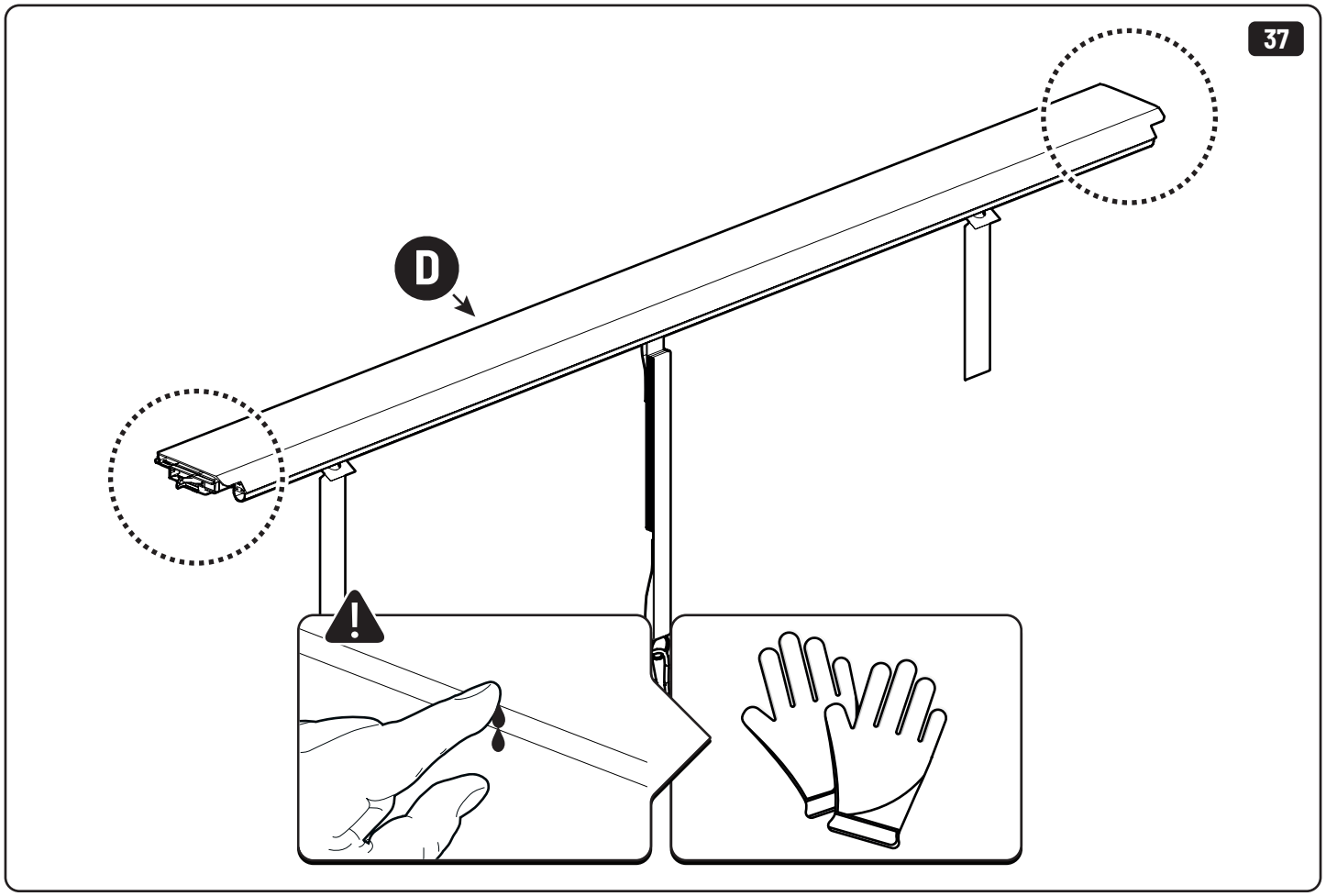

34
13mm
20Nm
x4

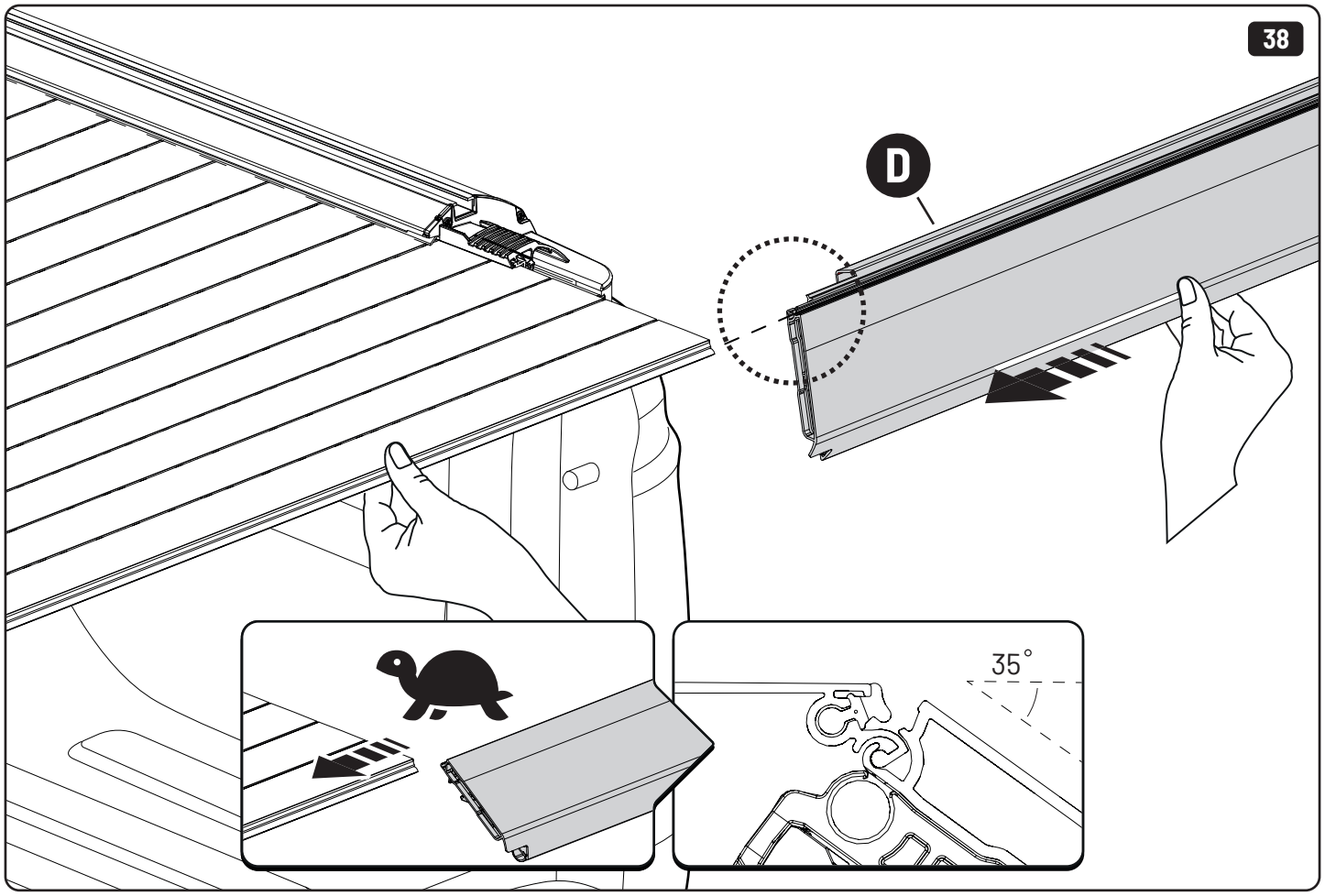

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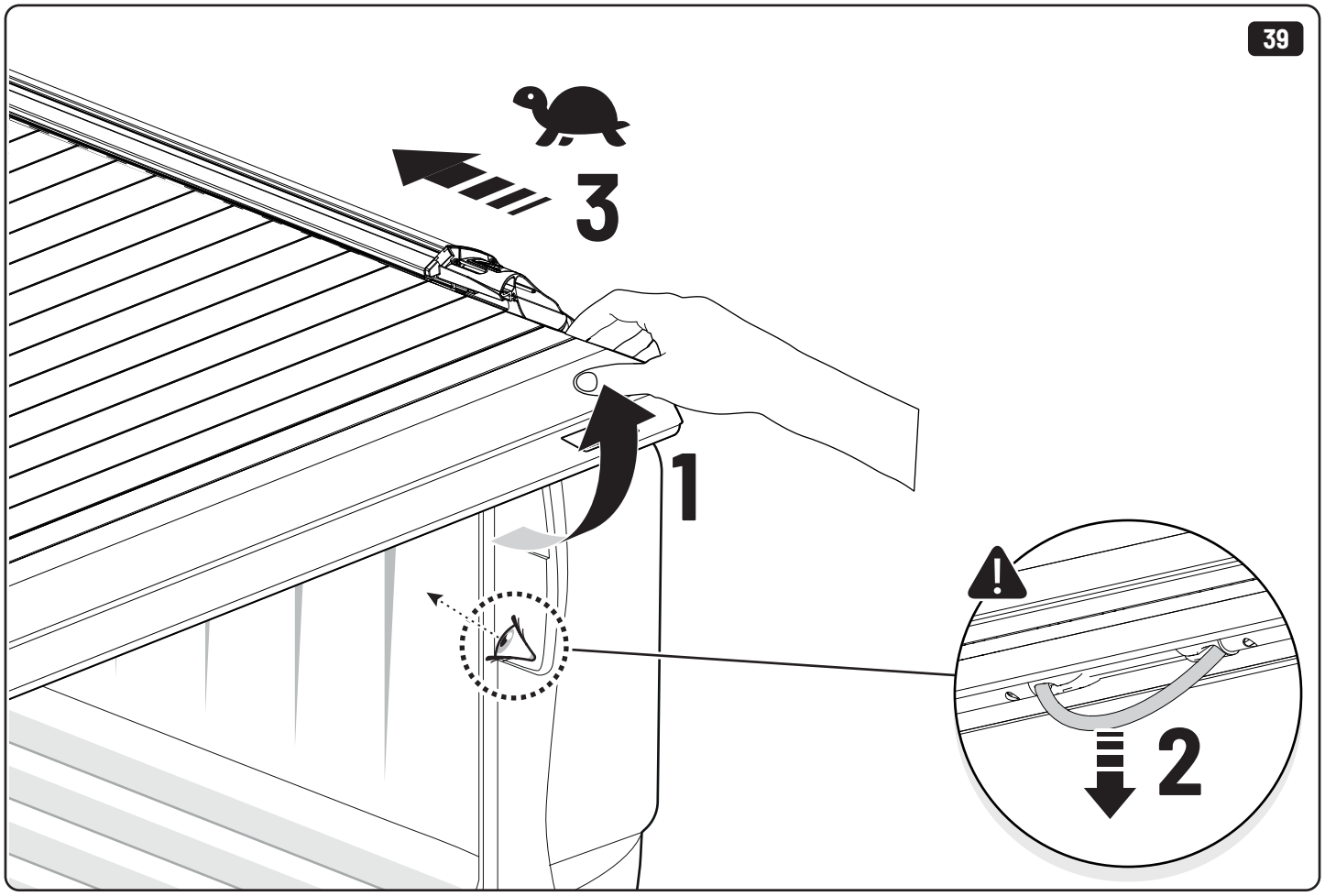
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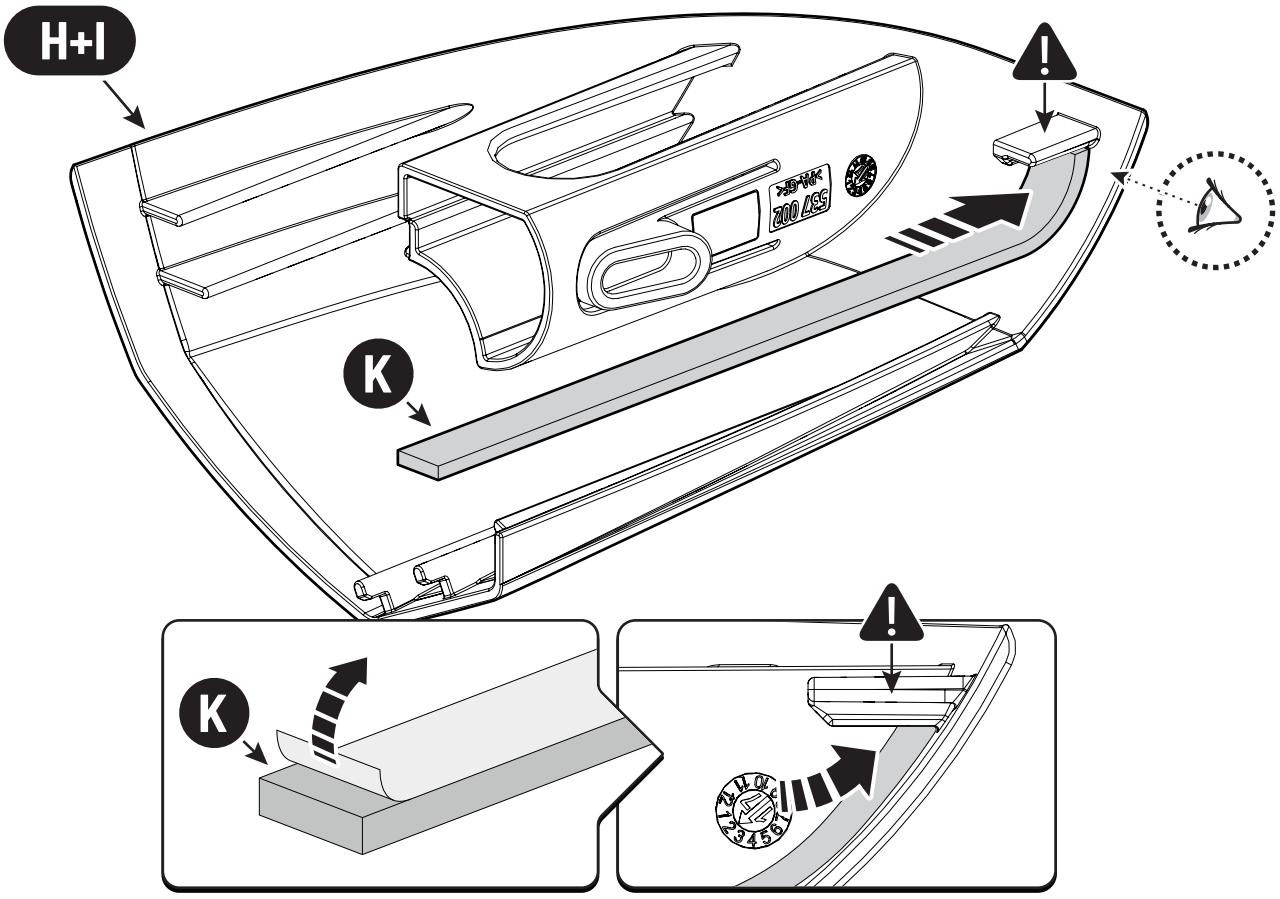
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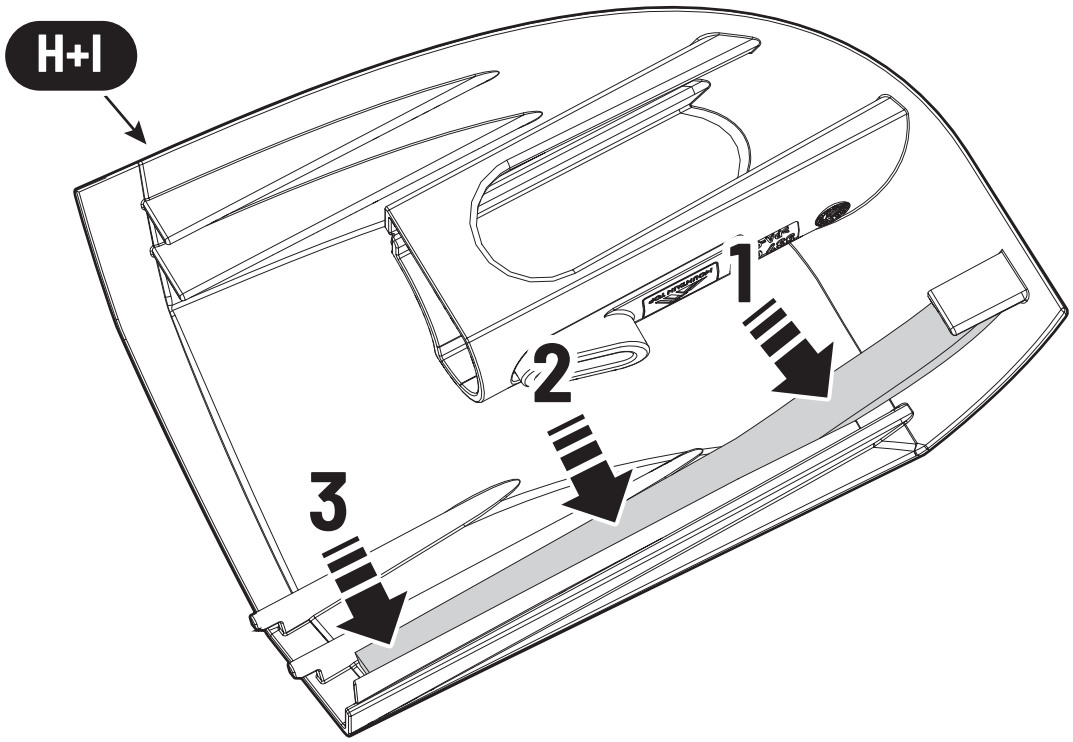

38
D
35°

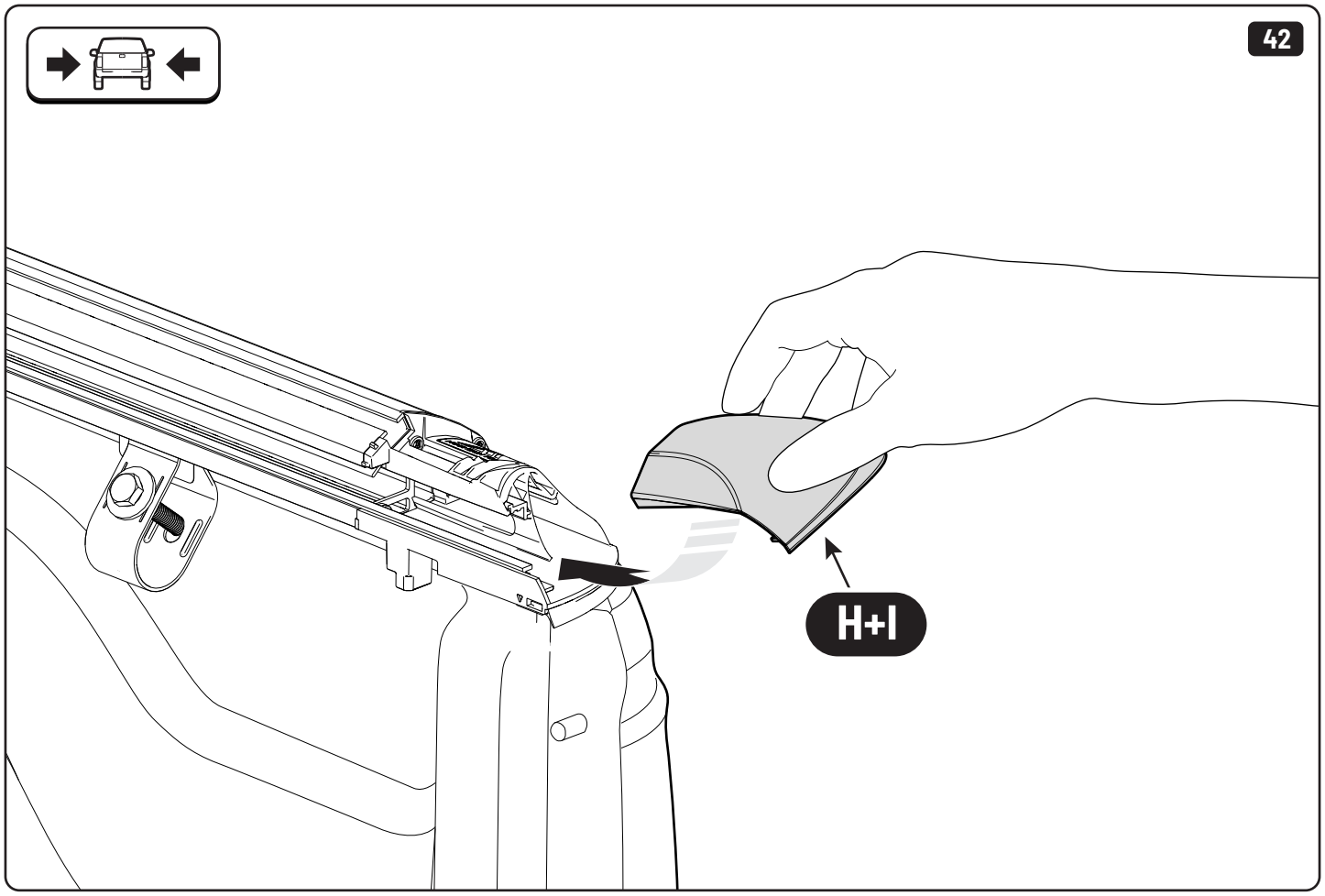

39
3
1
2

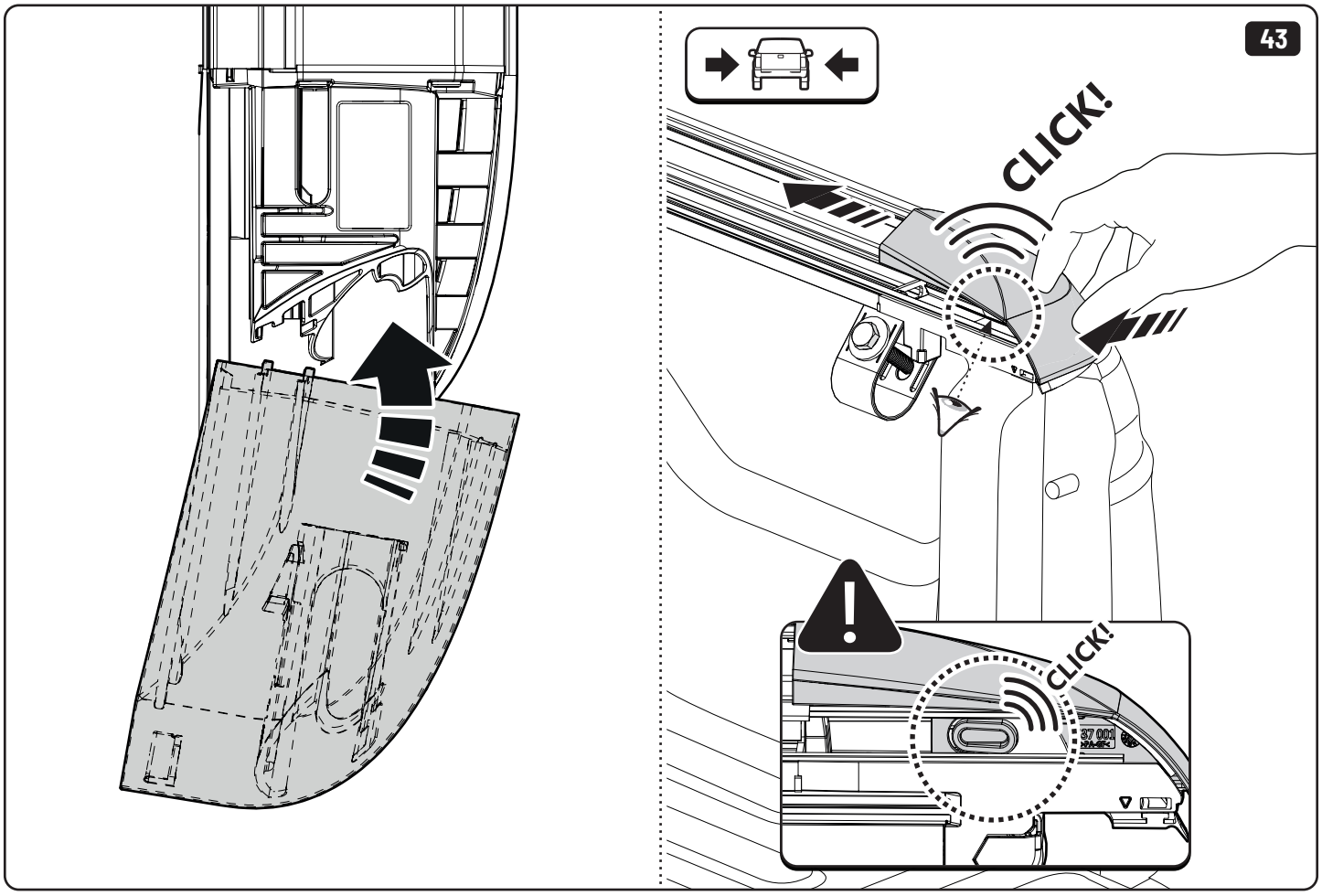
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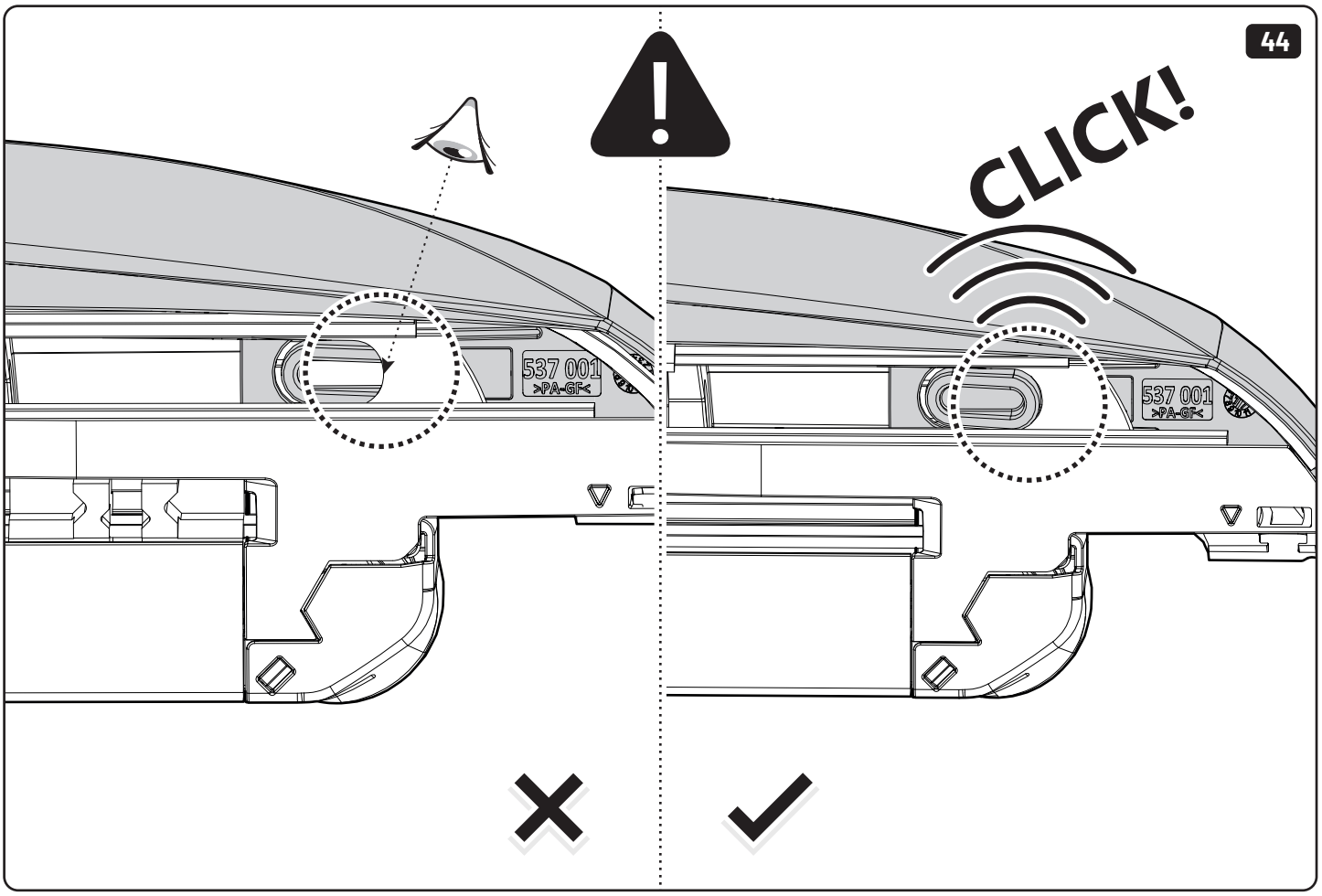


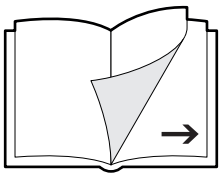
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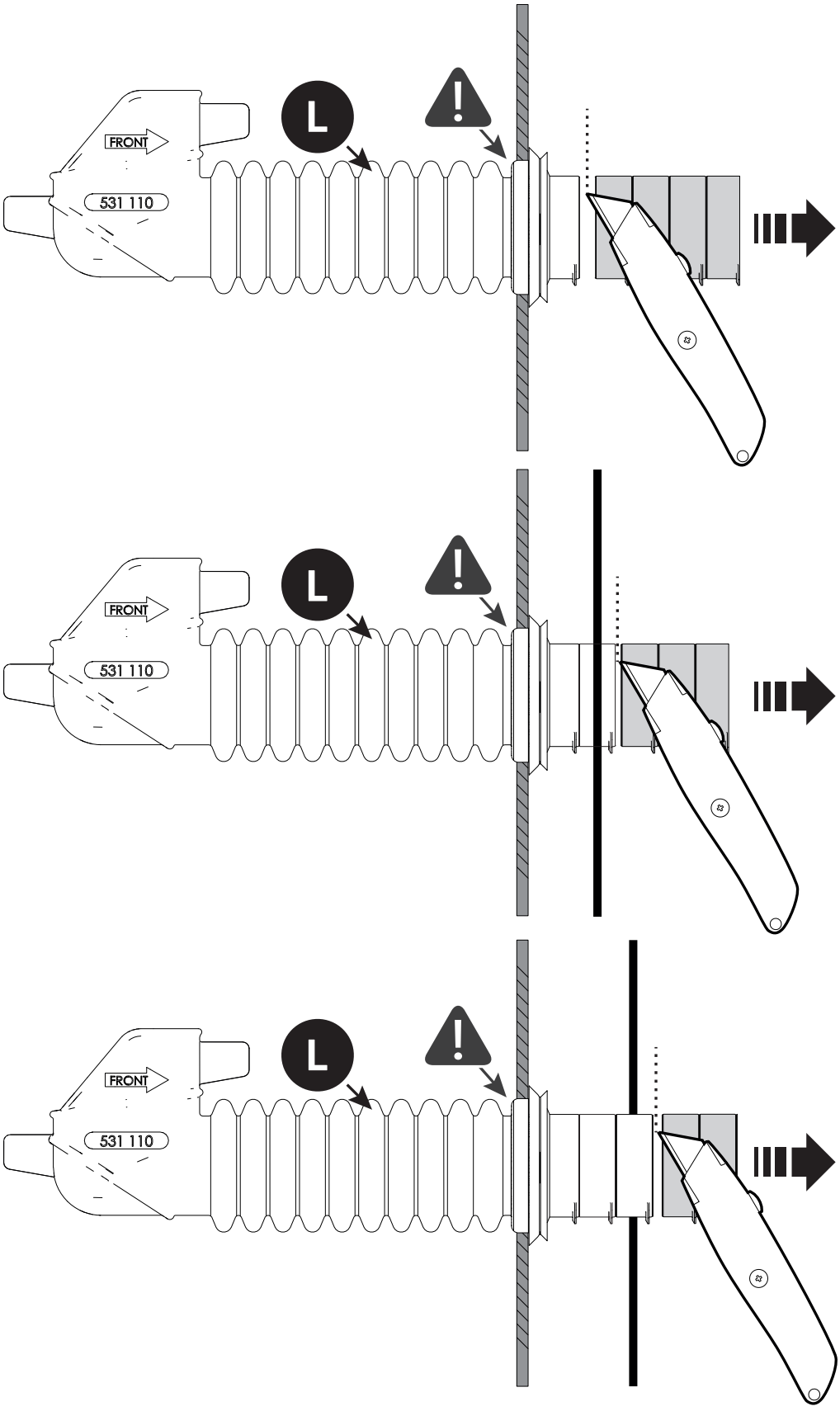



42
H+I

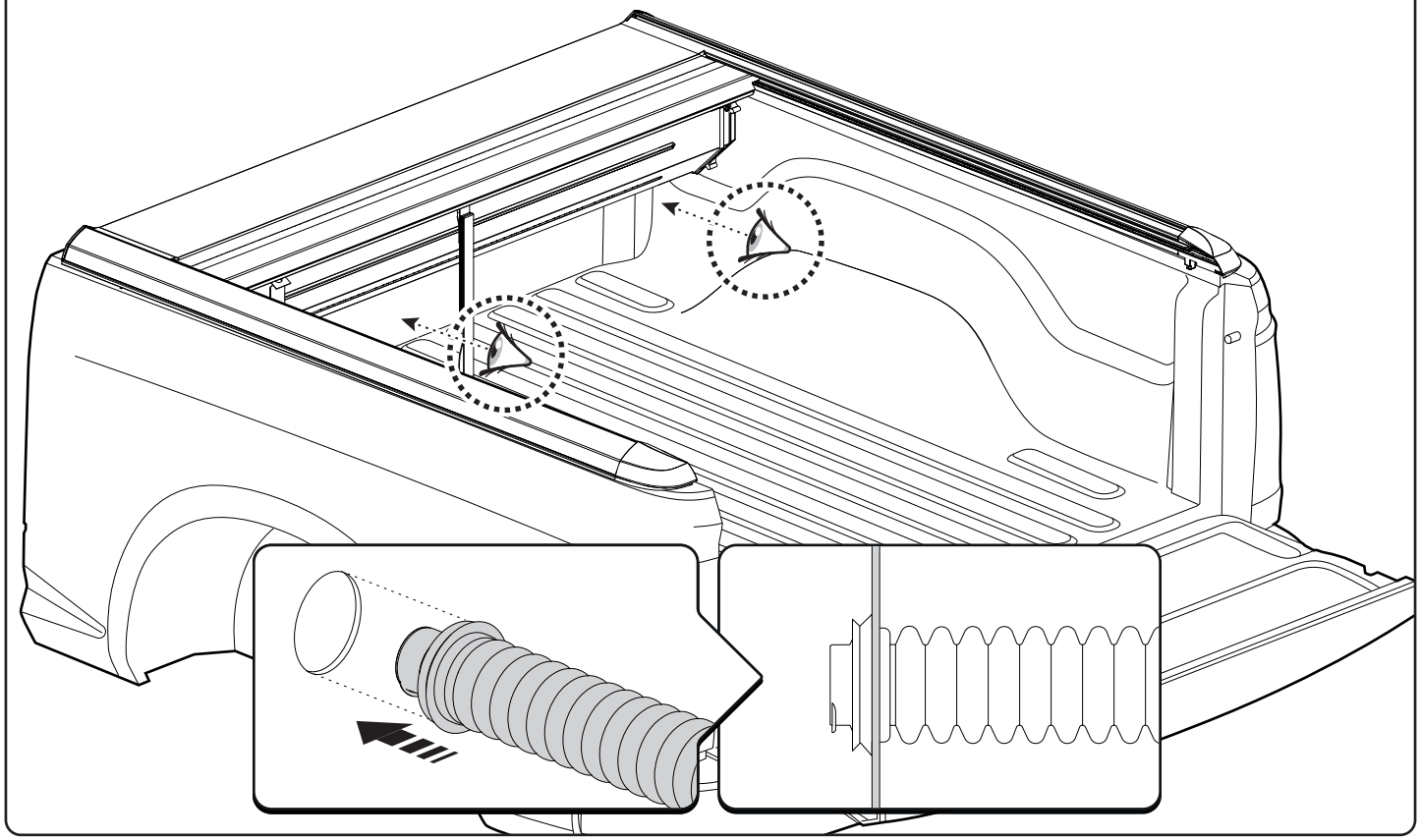

43
CLICK!
CLICK!


44
CLICK!
537 001
>PA-GF<
537 001
>PA-GF<

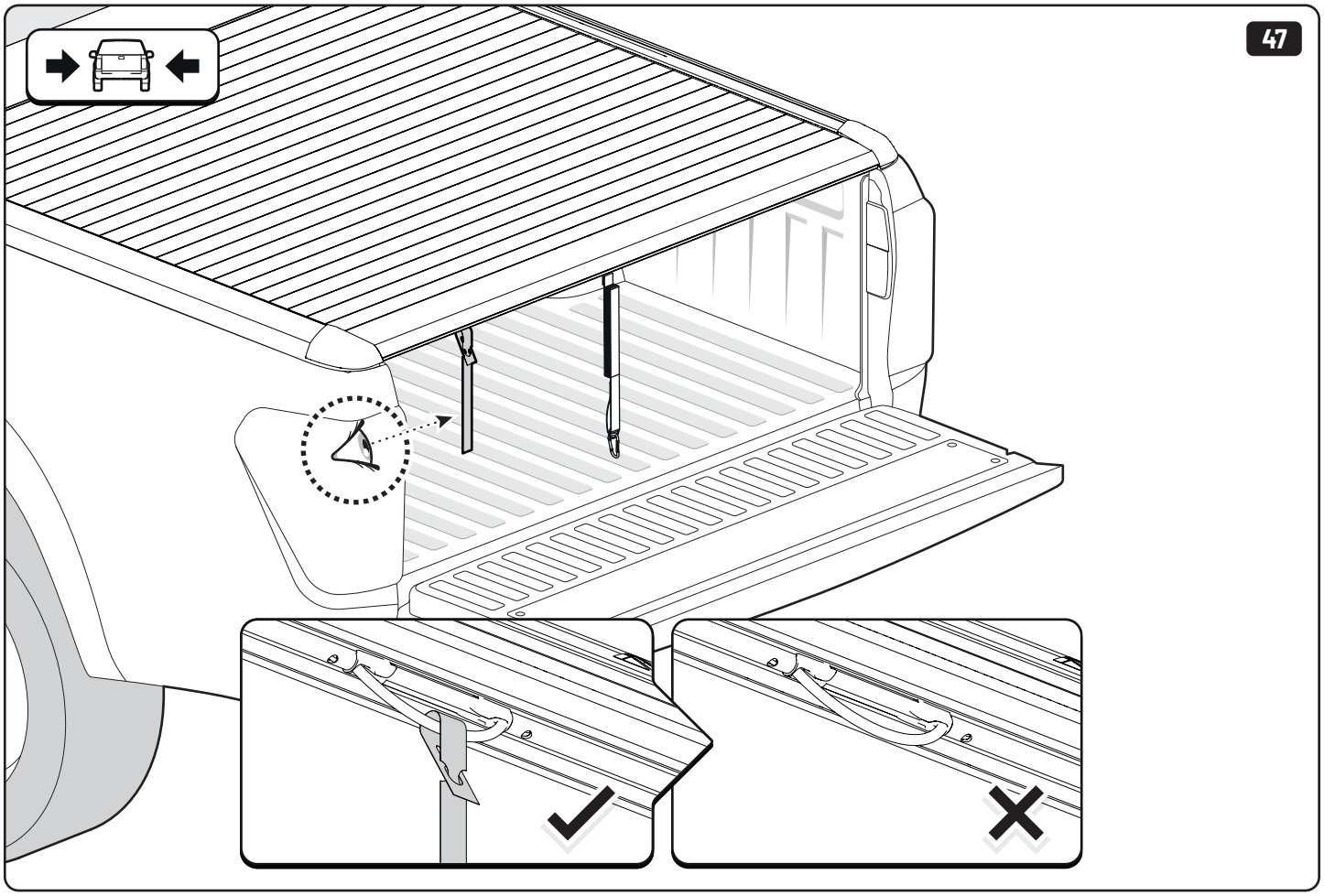



FRONT
531 110
L
FRONT
531 110
L
FRONT
531 110
L

46



47



MRC-2000 Installation checklist

Steps	Page	Done by
Mounting gliding rail in canister	11	
Holes for drain	15-16	
Width + Cross measurement	22-21	
Tightening the bracket bolts	21-22	
Mounting drain	28	

Customer Service	+45 4810 2950 (08:00 - 16:00 CET)
Support	info@realtruck.dk
Website	www.realtruck.eu
Address	Pedersholmparken 10, 3600 Frederikssund, Denmark

Part number (s)	Model / Year	Cab type (s)	Installation time	Weight
MRC20TO10B0	Hilux / 2025 ->	Double Cab	1 hour (s)	29 kg

GB	Installation manual	**SV**	Monteringsanvisning	**DE**	Einbauanleitung
FI	Asennusohje	**ES**	Instrucciones de montaje	**CZ**	Návod k instalaci
FR	Notice de montage	**HU**	Szerelési utasítás	**IT**	Istruzioni di montaggio
PL	Instrukcja montażu	**PT**	Instruções de instalação	**EL**	Οδηγίες Εγκατάστασης
NL	Installatie-instructies	**RU**	Инструкция по установке	**DK**	Monteringsvejledning
TR	Montaj Talimatı	**NO**	Monteringsveiledning	**RO**	Instructiuni de instalare