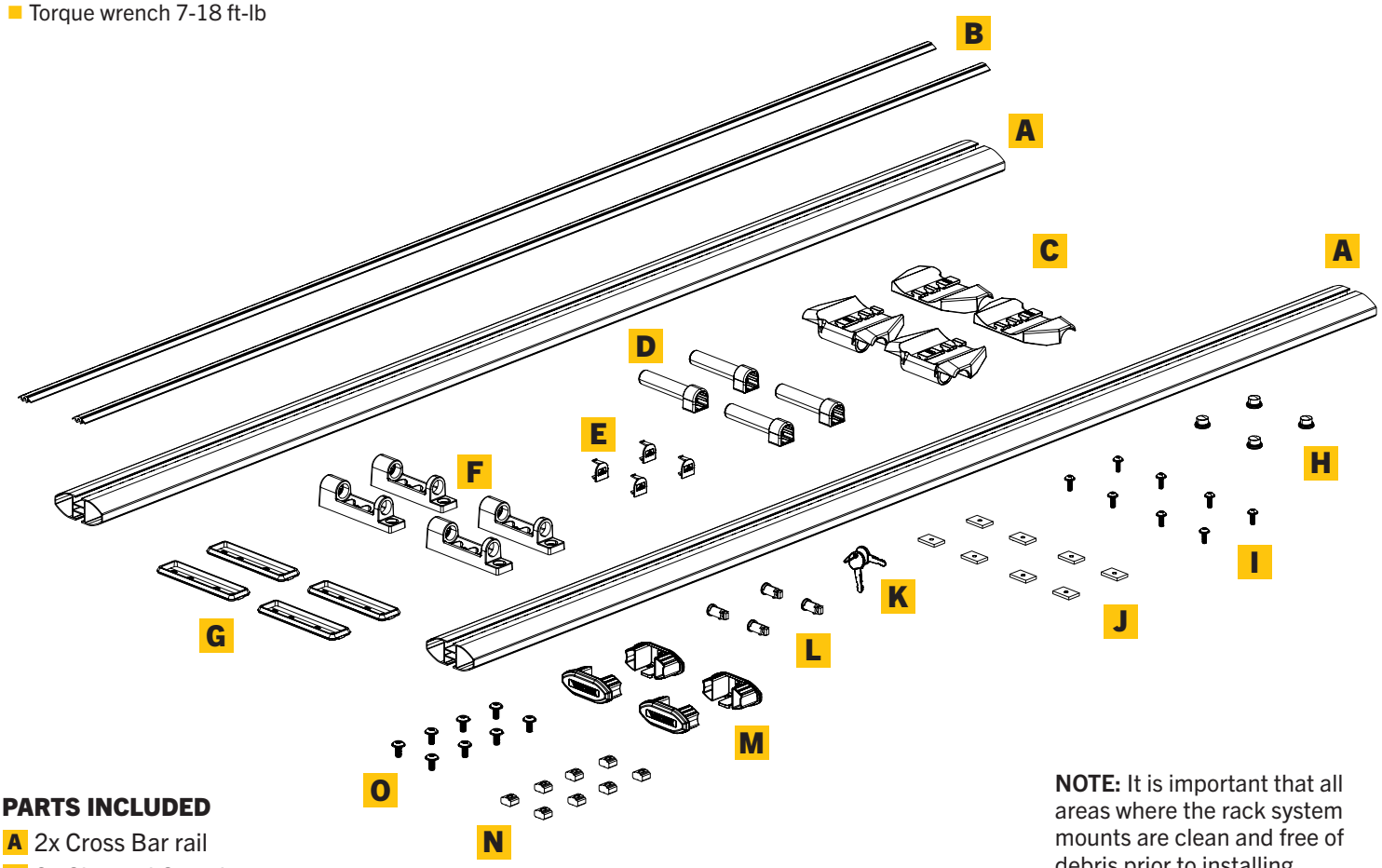
REALTRUCK

ELEVATE LOW-PROFILE CROSS BARS
INSTALLATION SHEET

CUSTOMER SERVICE
PHONE: 800-206-4070, Mon - Fri 8:00 am - 5:00 pm CT

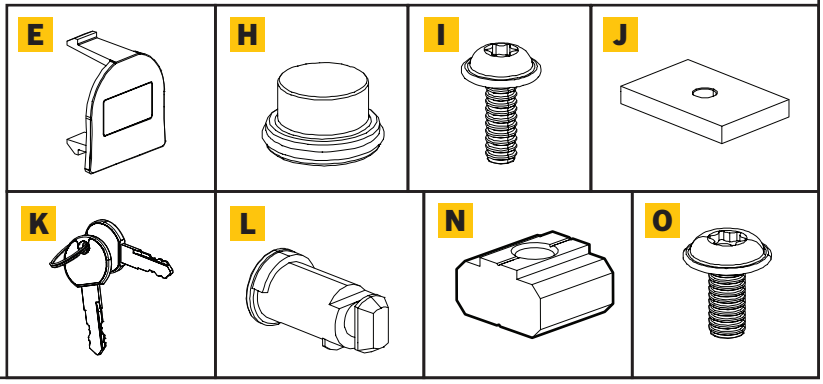
TOOLS REQUIRED
- Spray Bottle w. Soapy Water
- T30 torx bit
- T40 torx bit
- Tape Measure
- Torque wrench 7-18 ft-lb



PARTS INCLUDED
- **A** 2x Cross Bar rail
- **B** 2x Channel Guard
- **C** 4x Rail attachment
- **D** 4x Connecting shaft
- **E** 4x Connecting shaft cap
- **F** 4x Rail attachment lock base
- **G** 4x Base rubber cover
- **H** 4x Vibration damper
- **I** 8x Rail bolt for base attachment M6
- **J** 8x T-slot nut M6
- **K** 2x Key
- **L** 4x Barrel for lock
- **M** 4x Cross Bar rail end cap
- **N** 8x Rail T-nut for rail attachment M8
- **O** 8x Rail bolt for rail attachment M8

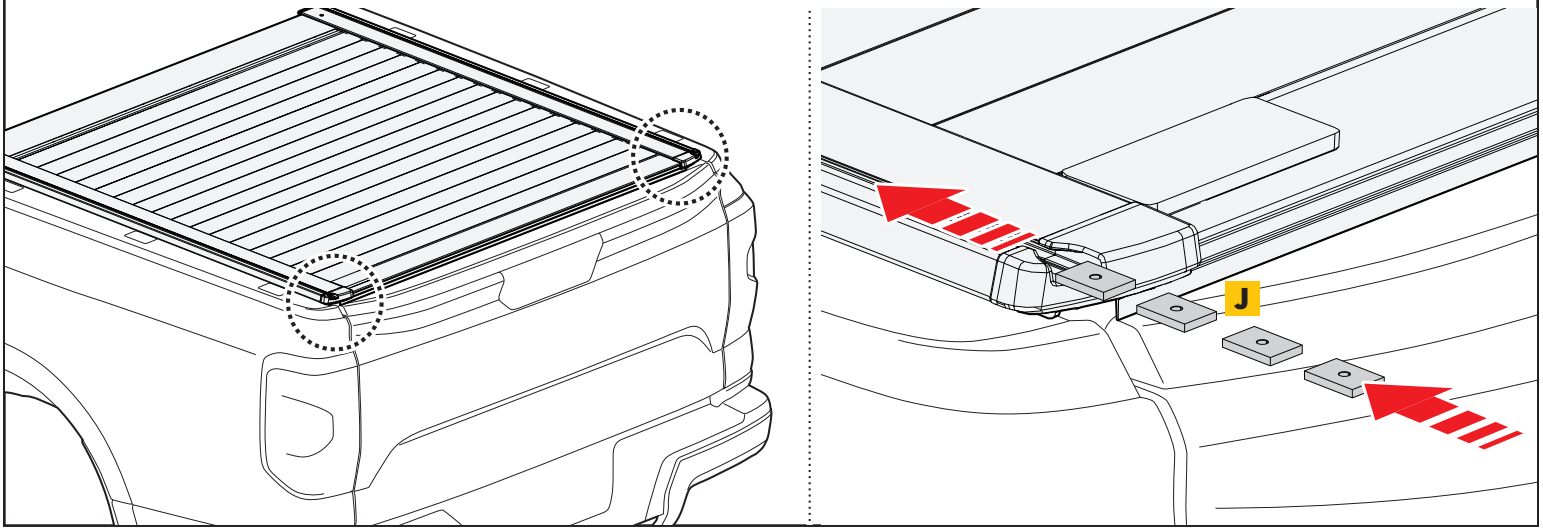
NOTE: It is important that all areas where the rack system mounts are clean and free of debris prior to installing.

Detailed view

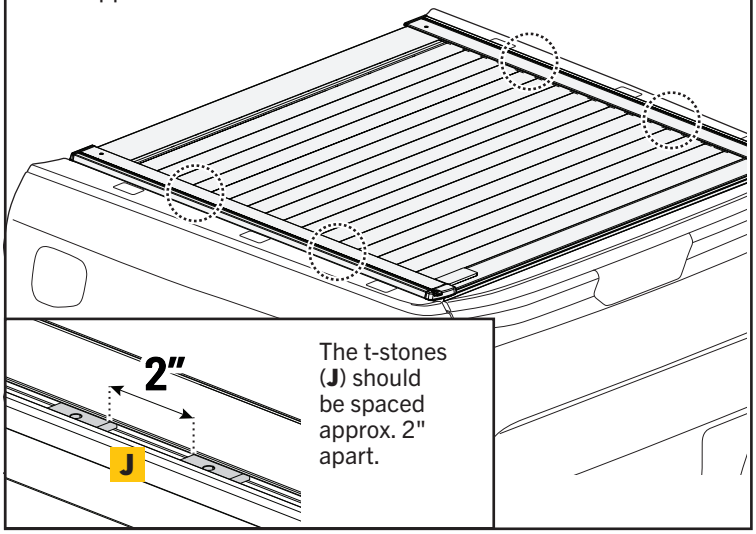


PREPARING THE RAILS

1 Slide 4 fastener stones (**J**) into each front of the side rail.

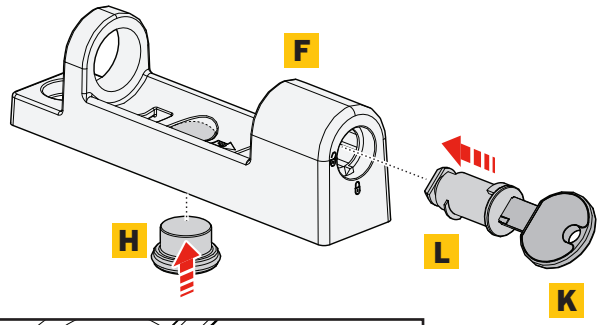


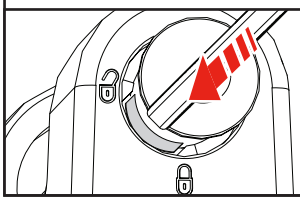
2 Make sure that the t-stones are spaced and parallel to the opposite side.



The t-stones (**J**) should be spaced approx. 2" apart.

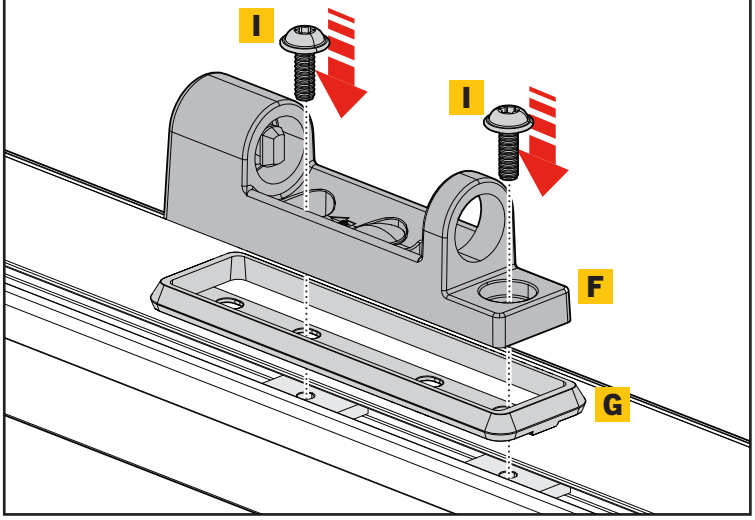
3 Install the rubber vibration damper and the locking barrel.



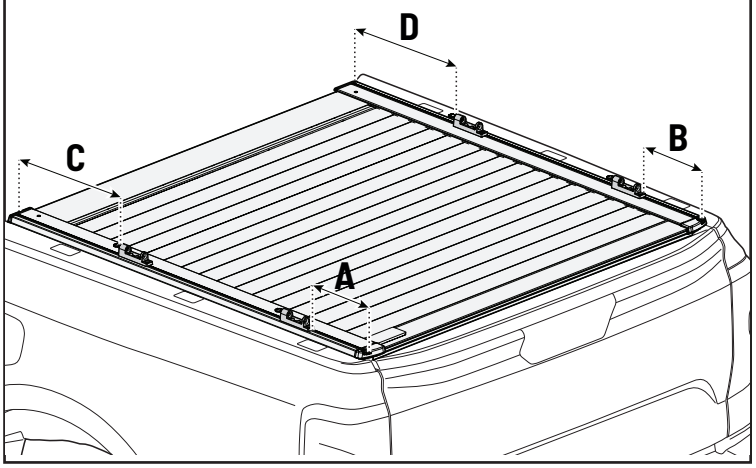


Make sure the lock barrel is pushed in correctly.

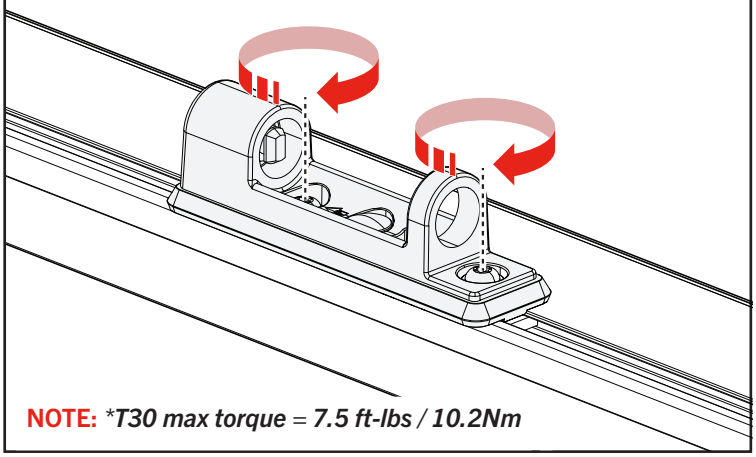
4 Place the base rubber cover (**G**) under the lock base (**F**). Then install the bolts (**I**) Make sure the t-stones are in place.



5 Align the lock bases so that the distance will be equal.
A should be equal to **B**.
C should be equal to **D**.

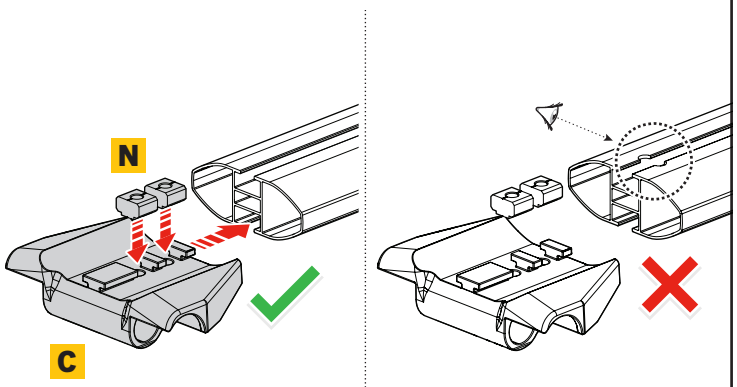


6 Fasten the bolt (**I**) and use a torque wrench*. Do the same on all T30 bolts.

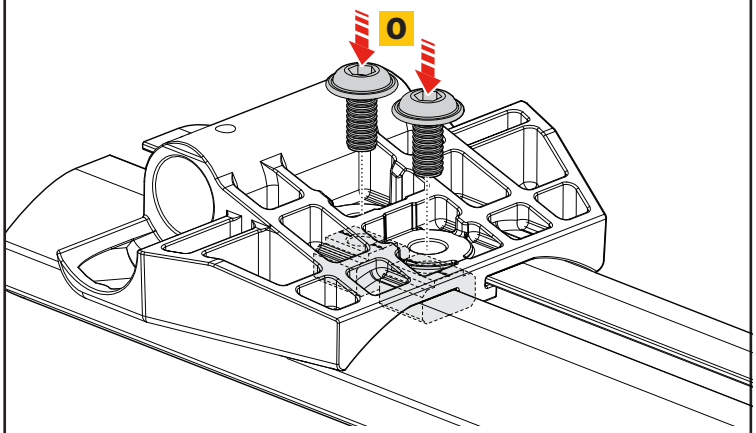


NOTE: **T30 max torque = 7.5 ft-lbs / 10.2Nm*

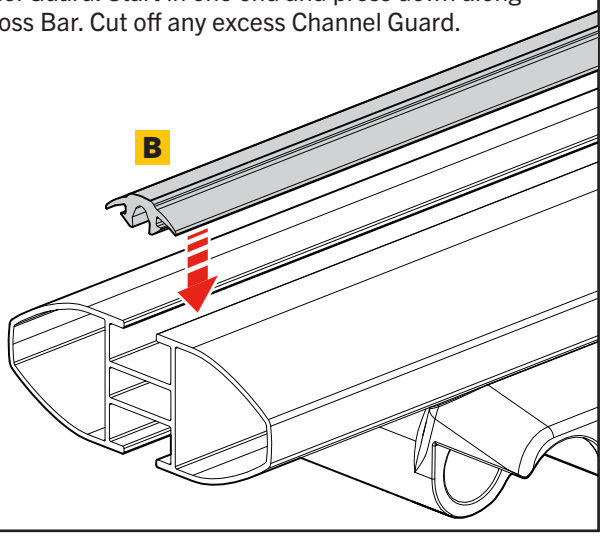
7 Make sure that the Cross Bar rail is oriented correctly.



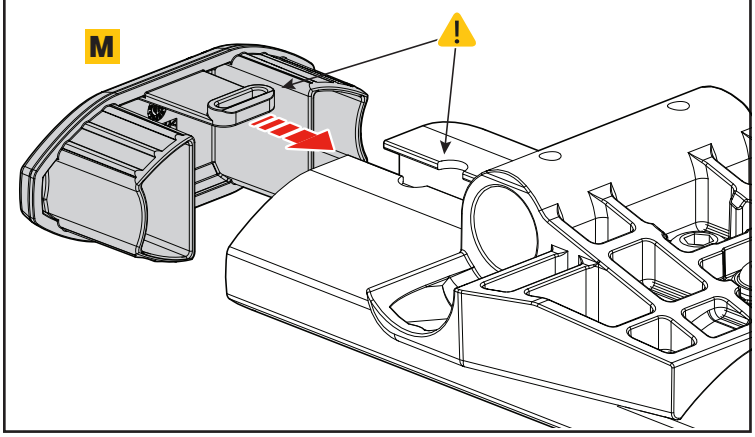
8 Loosely fasten the bolts (**O**)



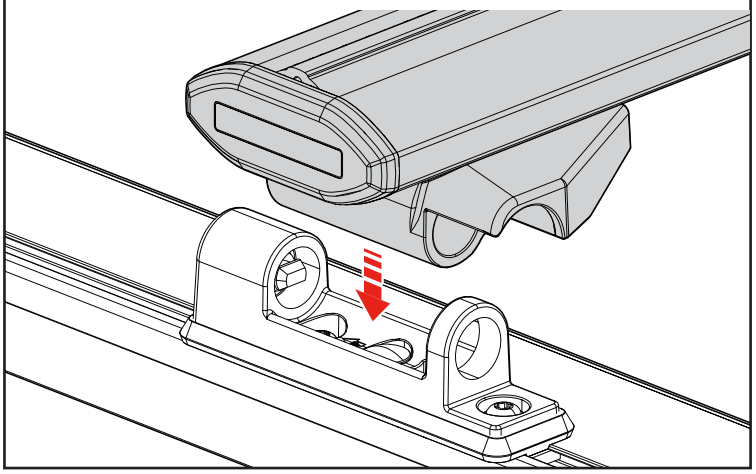
9 Install any t-slot compatible accessories. Then install the Channel Guard. Start in one end and press down along the Cross Bar. Cut off any excess Channel Guard.



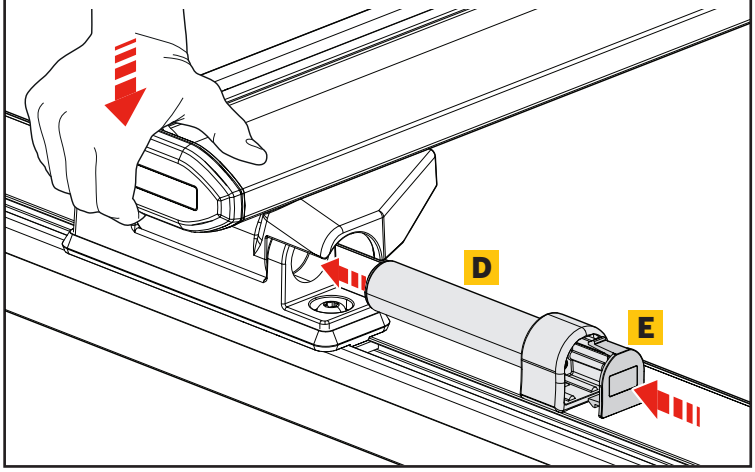
10 Install all 4 end caps (**M**). Make sure to orient the end cap correctly as shown.



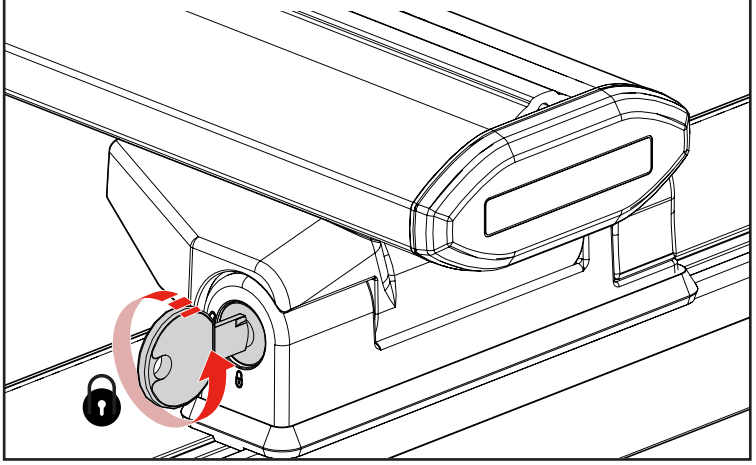
11 Place the Cross Bars in the locking base.



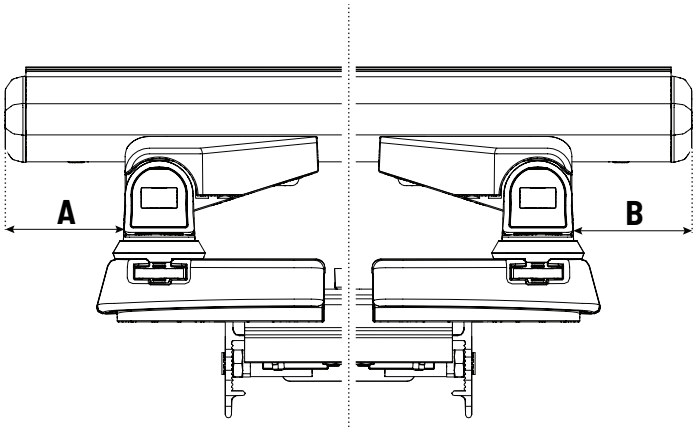
12 Push down on the Cross Bar, then insert the connecting shaft (**D**) and install the shaft end cap (**E**). Repeat step on all sides.



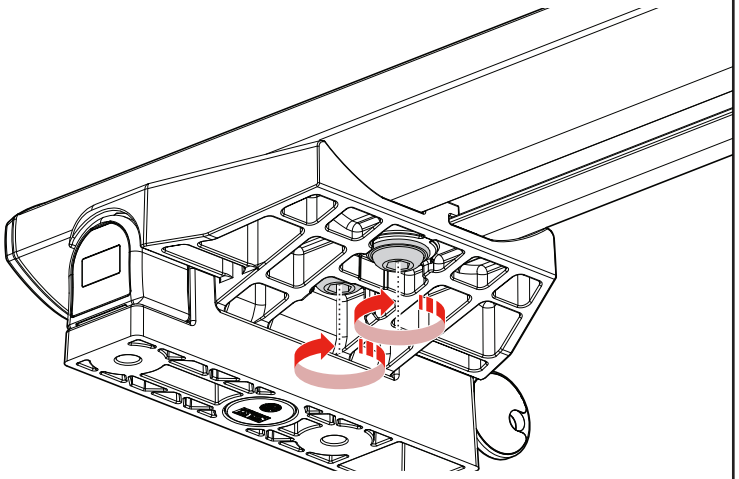
13 Lock the Cross Bars.



14 Align the Cross Bars so the distance will be equal. **A** should be equal to **B**.

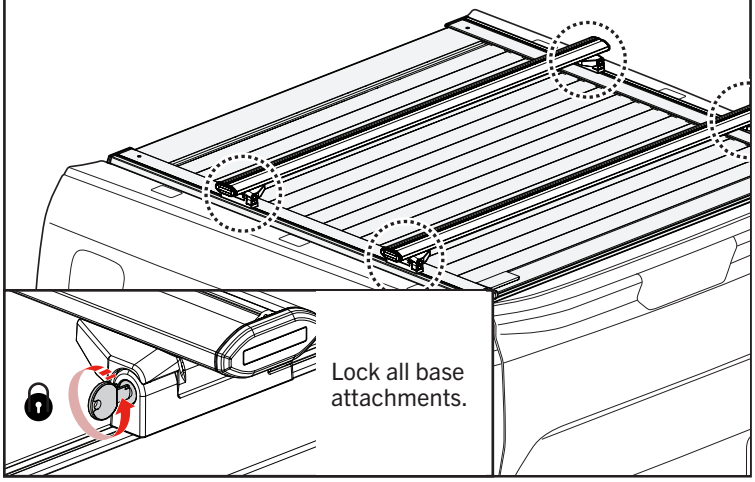


15 Fasten the bolt (**O**) and use a torque wrench*. Do the same on all T40 bolts.

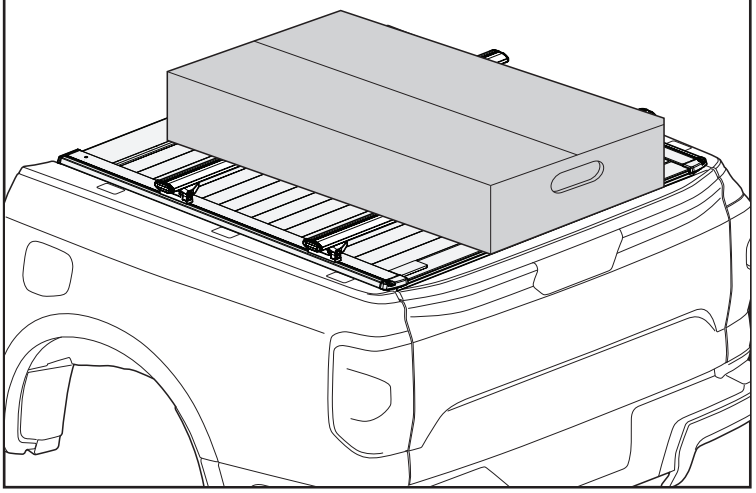


NOTE: **T40 max torque = 7.5 ft-lbs / 10.2Nm*

16 Make sure to lock all base attachments before you drive. They should always be locked when driving. If needed, the crossbars can be unlocked and taken off and stored somewhere safe



17 On-road carrying capacity of 165lbs. Static rating of 350 lbs.



REALTRUCK LIMITED LIFETIME WARRANTY

THANK YOU FOR PURCHASING A REALTRUCK ELEVATE LOW-PROFILE CROSS BAR (THE “PRODUCT”). REALTRUCK ENTERPRISE, INC. (“WARRANTOR”) IS PROUD TO HAVE YOU AS A CUSTOMER AND HOPES YOU WILL BE PLEASED WITH THE YEARS OF SERVICE YOUR PRODUCT PROVIDES. PLEASE TAKE A FEW MOMENTS TO REVIEW THE BELOW WARRANTY INFORMATION, AND BE SURE TO COMPLETE THE ONLINE WARRANTY REGISTRATION FOR YOUR CONVENIENCE IN RECEIVING WARRANTY SERVICE, FUTURE PROMOTIONS, AND NEW PRODUCT INFORMATION.

THE WARRANTY CONTAINED ON THE INFORMATION SHEET ACCOMPANYING THE PRODUCT ESTABLISHES THE WARRANTY TERMS APPLICABLE TO THE PRODUCT, AND CONTROLS OVER ANY ADDITIONAL, DIFFERENT, OR INCONSISTENT TERMS THAT MAY BE FOUND ON OTHER PRODUCTS OR ON THE REALTRUCK WEBSITE.

THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.

WARRANTY BENEFICIARY

This warranty extends to the original purchaser of the Product warranted under this warranty (the "Consumer"). It does not extend to any subsequent owner or other transferee of the Product.

WARRANTY COVERAGE

This warranty covers the Product and each of its component parts, and warrants that they will be free from failure due to defects in materials or workmanship.

WARRANTY DURATION

The term of this warranty begins on the date Product is purchased by the original purchaser or, if purchased other than in person, on the date Product is delivered to the original purchaser, and continues for as long as the Consumer owns the vehicle onto which the Product is installed.

Warrantor may change the availability or duration of this warranty at Warrantor’s discretion, but any subsequent changes will not be retroactive or apply to your Product.

WARRANTY EXCLUSIONS AND LIMITATIONS

This warranty does not cover damage caused by misuse, abuse, or accident such as: neglect, lack of maintenance, care inconsistent with care instructions, normal wear and tear, vehicle alterations or additions (other than by an authorized RealTruck dealer or under direction of Warrantor), unauthorized repair, transportation, collision, off-road driving, use in competitive racing, vibrations from worn or altered suspension systems or sound equipment, and/or acts of nature including but not limited to tornados, hurricanes, hail, and earthquakes.

THERE ARE NO OTHER PRODUCT WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, WITHOUT LIMITATION, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE, WHICH EXTEND BEYOND THE ABOVE WARRANTY DURATIONS. SUCH WARRANTIES ARE DISCLAIMED. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY ON THIS PRODUCT, THE CONSUMER IS LIMITED TO THE FOLLOWING RELIEF, AT WARRANTOR’S ELECTION: REPAIR, REPLACEMENT OF DEFECTIVE PART(S) BY AN AUTHORIZED REALTRUCK DEALER OR UNDER DIRECTION OF WARRANTOR, OR REFUND. WARRANTOR RESERVES THE RIGHT TO REPLACE ANY PART(S) WITH CURRENT PRODUCTION PART(S) OF EQUAL OR GREATER QUALITY AND VALUE.

WARRANTOR’S LIABILITY SHALL UNDER NO CIRCUMSTANCES EXCEED THE ACTUAL COST OF REPAIRING OR REPLACING THE DEFECTIVE PART(S), NOR SHALL WARRANTOR UNDER ANY CIRCUMSTANCES BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL, SPECIAL, OR PUNITIVE DAMAGES OR LOSSES, WHETHER DIRECT OR INDIRECT.

SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

WARRANTY PROCESS

In-Store and Dealer Purchases: To seek warranty service for Products purchased in-store or through an authorized RealTruck dealer, Consumer may return the Product to the authorized RealTruck dealer from which Consumer purchased the Product. Consumer must present personal identification and proof of purchase of the Product. The authorized RealTruck dealer is responsible for processing Consumer warranty claims and coordinating with RealTruck regarding warranty service. If Consumer is unable to return the Product to the original authorized RealTruck dealer, Consumer may visit https://realtruck.com/warranty-policies/ to contact RealTruck directly regarding warranty service.

Online Purchases: To seek warranty service for Products purchased online through www.realtruck.com, or Products purchased online through an authorized online retailer after the authorized online retailer's return period, Consumer must visit www.realtruck.com/warranty-policies/ and contact RealTruck using the "SUBMIT WARRANTY CLAIM" link. Consumer must provide proof of purchase of the Product.

CONTACT US

If you have questions about this warranty, contact RealTruck online at https://realtruck.com/contact-us/, by phone at (866) 519-0675, or by mail at 5400 Data Court, Ann Arbor, MI 48108.

REGISTER YOUR WARRANTY ONLINE